

**DEPARTMENT OF HEALTH AND HUMAN SERVICES  
FOOD AND DRUG ADMINISTRATION**

DISTRICT OFFICE ADDRESS AND PHONE NUMBER Denver District Office 6th Ave and Kipling St BLDG 20-DFC Denver CO 80225 303-236-3000 Industry Information: <a href="http://www.fda.gov/oc/industry">www.fda.gov/oc/industry</a>	DATE(S) OF INSPECTION 9/21/10- 9/23/10
	FEI NUMBER 1000117188

NAME AND TITLE OF INDIVIDUAL TO WHOM REPORT IS ISSUED  
**TO:** Jimmie D. Shearer, President and CEO

FIRM NAME Sunland, Inc.	STREET ADDRESS 42593 US Highway 70
CITY, STATE AND ZIP CODE Portales, NM 88130	TYPE OF ESTABLISHMENT INSPECTED Peanut Manufacturer

THIS DOCUMENT LISTS OBSERVATIONS MADE BY THE FDA REPRESENTATIVE(S) DURING THE INSPECTION OF YOUR FACILITY. THEY ARE INSPECTIONAL OBSERVATIONS; AND DO NOT REPRESENT A FINAL AGENCY DETERMINATION REGARDING YOUR COMPLIANCE. IF YOU HAVE AN OBJECTION REGARDING AN OBSERVATION, OR HAVE IMPLEMENTED, OR PLAN TO IMPLEMENT CORRECTIVE ACTION IN RESPONSE TO AN OBSERVATION, YOU MAY DISCUSS THE OBJECTION OR ACTION WITH THE FDA REPRESENTATIVE(S) DURING THE INSPECTION OR SUBMIT THIS INFORMATION TO FDA AT THE ADDRESS ABOVE. IF YOU HAVE ANY QUESTIONS, PLEASE CONTACT FDA AT THE PHONE NUMBER AND ADDRESS ABOVE.

DURING AN INSPECTION OF YOUR FIRM (I) (WE) OBSERVED:

**OBSERVATION 1**

All reasonable precautions are not taken to ensure that production procedures do not contribute contamination from any source.

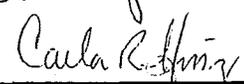
Specifically,

- 1.) On 9/21/10, a mixture of dried egg whites and sugar was observed in the sugar hopper on a shared line for products without egg whites. It was explained that only dry wiping is performed on the hopper in between ingredients and no cleaning is performed on the main lines.
- 2.) On 9/22/10, an employee that was monitoring lid integrity was observed touching the food contact side of the lid when applying it to the finished product containers. The employee was then observed performing another task involving touching non food contact surfaces and then returning to applying lids and touching the food contact surface of the lid. The employee did not wash hands or change gloves between the two tasks.
- 3.) On 9/22/10, an employee working the de-palletizer was observed utilizing a metal t-shaped tool to upright fallen jars. The metal tool was observed touching the inside of finished product containers.
- 4.) On 9/21/10 and 9/22/10, peanuts were observed outside in trailers uncovered and open to the elements. Birds were observed in and flying over the peanuts.

**OBSERVATION 2**

Effective measures are not being taken to exclude pests from the processing areas and protect against the contamination of food on the premises by pests.

Specifically,

SEE REVERSE OF THIS PAGE	EMPLOYEE(S) SIGNATURE  	EMPLOYEE(S) NAME AND TITLE (Print or Type) Andrea J. Schmidt, CSO Carla R. Hinz, CSO	DATE ISSUED 09/23/2010
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- 1.) On 9/21/10 the East and West rolling dock doors, and roaster room rolling dock door in the main plant was observed open without adequate screening. Flies were observed in the main plant during production.
- 2.) On 9/22/10, the cleaning room dock door was observed open without adequate screening and the adjoining door to the roaster room in the production plant was observed open. Flies were observed in the roasting room, grinding room, and fill room of the production plant during production. Flies traps were observed completely full.

**OBSERVATION 3**

The plant is not constructed in such a manner as to allow floors to be kept in good repair.

Specifically,

- 1.) On 9/21/10, exposed aggregate and cracks were observed on the washroom floor in the production plant.

**OBSERVATION 4**

Failure to wear beard covers in an effective manner.

Specifically,

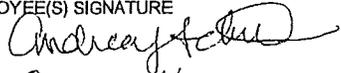
- 1.) On 9/22/10 an employees was observed not covering his mustache with the beard cover.

**OBSERVATION 5**

The design and construction of equipment and utensils fails to preclude the adulteration of food with contaminants.

Specifically,

- 1.) On 9/21/10 the device used to spread the peanuts out on the crunchy machine was observed rusty.

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