

1 additional information on this evolution. Uniform
2 Code Council is committed to help the FDA and the
3 health care industry in this important initiative.
4 Our solutions are global, proven and available
5 today to identify, deter and combat counterfeiting.

6 Thank you again for this opportunity to
7 speak.

8 [Applause.]

9 MS. LULAY: Good afternoon. My name is
10 Dicki Lulay. I am President of EPCglobal U.S.,
11 which is a joint venture between the Uniform Code
12 Council and EAN International.

13 I would like to thank the Food and Drug
14 Administration for the opportunity to speak about
15 the electronic product code and how this new
16 technology will provide the health care industry
17 with a powerful supply chain identification tool to
18 fight counterfeit drugs.

19 First I would like to provide a little bit
20 of background on the electronic product code. In
21 1999 the Massachusetts Institute of Technology
22 formed MIT Auto-ID Center. Its charter was to
23 research and develop a next-generation solution for
24 automatic identification and data capture for the
25 global supply chain. For the last 30 years the

1 most well-known standard for automatic
2 identification and data capture has been the UPC
3 barcode.

4 The Auto-ID Center wanted to work with
5 industry to develop a complementary next-generation
6 solution that could provide even greater supply
7 chain capabilities. With the active support of
8 over 100 user companies representing a broad range
9 of industries, research was conducted on five
10 continents. The best and brightest minds in
11 academia, business and technology community worked
12 on this research. The Uniform Code Council was a
13 founding sponsor of the Auto-ID Center and an
14 active participant and supporter of the research.

15 The product of this research was
16 electronic product code or EPC. The Auto-ID Center
17 and its participating sponsor companies conducted
18 extensive pilots on EPC technology to test its
19 performance in real world supply chain
20 applications. Since MIT and Auto-ID Center are
21 research institutions, they wanted to license this
22 technology to an organization that could
23 commercialize the EPC for worldwide use.

24 Since the Uniform Code Council was a
25 founding sponsor and had a 30-year track record in

1 standards, it was a natural next step that the UCC
2 take a leading role in bringing the EPC to market.
3 In May of this year MIT finalized an agreement with
4 the UCC and its global partner, EAN International,
5 to standardize this emerging technology on a
6 worldwide basis.

7 In order to support this effort, the UCC
8 and EAN formed a joint venture called EPCglobal to
9 drive the commercialization of the EPC. In order
10 to move this technology from the research phase to
11 the real world of business, the EPCglobal
12 organization is focused on working with industry
13 users to develop the necessary standards to drive
14 broad adoption. It is a multi-industry focus and
15 the standards will be developed in a user-drive
16 consensus-based process.

17 Our strategy to standardize EPC technology
18 is built on the following key components.
19 Standards must be open and global so that all
20 industries can adapt this technology. Our focus is
21 on helping users apply this technology to solve
22 practical business problems and address realistic
23 supply chain opportunities. We will provide
24 implementation support, education and training so
25 that users can implement EPC technology quickly and

1 correctly. There will be certification and
2 compliance testing for EPC solutions so that users
3 will have access to multiple suppliers and can make
4 investments with confidence.

5 The EPC is still in its infancy and we are
6 committed to continued support of the basis
7 research so that technology can be enhanced to
8 provide even greater value and utility to the
9 global business community.

10 Open global consensus-based standards will
11 provide the foundation on which the EPC network
12 will be built. There are obviously tremendous
13 business benefits. The EPC will enable immediate,
14 automatic and accurate identification across the
15 global supply chain. The potential to improve the
16 efficiency of business practices is enormous.
17 Equally important is the benefit to consumers. EPC
18 technology will allow the health care industry to
19 improve the quality of care for patients and
20 consumers alike.

21 The EPC is uniquely positioned to address
22 issues like counterfeiting and product tampering,
23 and conserve, as an important tool, to improve
24 consumer safety.

25 There are strong business cases for

1 implementing the EPC network in the heart of supply
2 chains and industry today. Greater efficiency,
3 accuracy, automation and supply chain visibility
4 are just a few of these benefits. This technology
5 can and will create real value for businesses and
6 consumers.

7 What do we need to be able to deliver on
8 the potential of the EPC network? We need a
9 systematic approach to Radio Frequency
10 Identification--or RFID for short--that is based on
11 standards.

12 This is a view of the EPC network
13 components. Starting with Electronic Product Code
14 or EPC, the EPC uniquely identifies the item. The
15 tag is a small RFID chip with an antenna. In the
16 EPC network, these tags can be as small as a dime
17 and can be made to fit within the lid of a vial.
18 Tags are excited by and broadcast their EPC
19 information back to the reader.

20 Savant is a set of functionality that
21 serves as the real-time event manager or traffic
22 cop in a reader network. Savant can be implemented
23 in software or as a combination of software and
24 firmware in the reader itself.

25 ONS, the Object Name Service, provides a

1 simple directory that can tell Savant where in the
2 network information related to a particular EPC
3 number can be found. ONS is very much like DNS,
4 the Domain Name Service, that's part of the
5 Internet. ONS and DNS share many of the same
6 characteristics.

7 Once we know where to find information
8 about a particular EPC, we need a common language
9 for expressing that information and that brings us
10 to PML, the Physical Mark-Up Language for
11 describing physical objects and their location in
12 the supply chain.

13 Lastly, users will need some common web-
14 based services for building up PML information and
15 querying the information in the network. That set
16 of services is what we call EPC Information
17 Services. This is a snapshot of the EPC Network.
18 Our focus is to work with users to develop open,
19 global standards and technical specifications to
20 make this technology come to life and work in the
21 global supply chain.

22 While the EPC Network is the next step in
23 the evolution of the supply chain, it is equally
24 important to remember where we are coming from.
25 The EPC Network builds upon 30 years of heritage,

1 in which the uniform co-counsel and EAN
2 International have partnered with industry to
3 create a global system of efficient, standard-base
4 commerce.

5 The EAN.UCC System can be used by the
6 health care industry today as a foundation for
7 accurate and automatic item identification,
8 inventory management and asset tracking. EAN.UCC
9 data structures will work in the EPC Network, and
10 using the EAN.UCC system now will pay dividends
11 well into the future.

12 The EPC and EPC Network technology have
13 the potential to bring profound benefits to the
14 health care and pharmaceutical industries beyond
15 what we are concerned with today, which is bringing
16 forward the best solutions to combat counterfeit
17 drugs.

18 In the shorter term, I believe EPC
19 technologies can help to reduce warehousing costs,
20 aid in the returns process between trading
21 partners, reduce pilferage and reduce security
22 costs, reduce diversion, aid recalls, highlight
23 short-dated product, reduce the costs of trials,
24 improve speed to market of new drugs, and enable
25 more concise prescription fills.

1 The Auto ID Center commissioned Cap Gemini
2 Ernst & Young to research the financial benefits so
3 pharmaceutical manufacturers, distributors and
4 hospitals could achieve with a fully functioning
5 EPC Network. The results of their investigation
6 are astounding.

7 Pharmaceutical manufacturers, for example,
8 could realize a full spectrum of benefits across
9 their supply chains. Cap Gemini estimates that
10 with EPC Network technology, 40 days could be
11 reduced in clinical trials, thus, allowing for
12 improved speed to market of new drugs. If we use a
13 \$500-million drug as an example, a manufacturer
14 could realize an additional \$55 million in Year One
15 sales if it were able to launch a new drug 40 days
16 earlier.

17 Additionally, EPC Network technology can
18 aid a manufacturers ability to source materials,
19 manufacture products, warehouse and ship, all of
20 the while reducing gray-market goods.

21 Cap Gemini estimates that a manufacturer,
22 with a \$15 billion sales, could realize \$68 million
23 in net present value in implementing EPC Network
24 technologies for its internal supply chain.

25 The potential benefits to distributors are

1 also tremendous. The Cap Gemini investigation
2 estimates that a wholesaler could improve its
3 distribution center processes, improve inbound and
4 outbound logistics, reduce lost and stolen
5 products, and improve its expiration processes.
6 Using a \$50-billion distributor as an example, Cap
7 Gemini estimates that a project to implement the
8 EPC Network could realize over \$180 million in net
9 present value.

10 The potential benefits to hospitals should
11 also be noted. Using the automatic identification
12 and tracking capabilities of the EPC Network,
13 hospitals can significantly reduce adverse drug
14 events due to wrong dose, wrong person, wrong time,
15 as well as improve inbound logistics, improve
16 central pharmacy operations, and improve the
17 quality of health care.

18 Cap Gemini estimates that a 400-bed
19 hospital could achieve a 5-year net present value
20 of \$3 million by implementing EPC. With thousands
21 of hospitals this size, that's a number not to be
22 ignored.

23 The EPC network also has the potential to
24 bring longer-term patient and consumer safety
25 benefits to the industry. At the top of the list,

1 of course, is the ability of the technology to
2 enable track and trace functions, as well as item
3 identification to help reduce the problem of
4 counterfeit drugs. The Electronic Product Code can
5 uniquely identify each item, providing a pedigree
6 for each unit of product, tracking the unit as it
7 moves from the point of manufacture through the
8 supply chain, making counterfeiting virtually
9 impossible.

10 Robin Koh of the Auto ID Center will
11 explain how this would work immediately following
12 my presentation.

13 I also believe EPC Network technology can
14 enable drug compatibility monitoring either in a
15 pharmacy or at home, monitor whether drugs have
16 been taken in-home by consumers, reduce inaccurate
17 prescriptions and adverse drug events, promote
18 greater accuracy so that drugs are provided to the
19 right person in the right dose and at the right
20 time and aid compliance to FDA guidelines.

21 Counterfeit drugs are a direct threat to a
22 patient's safety and present an enormous cost to
23 the entire health care industry. In closing, I
24 would encourage the FDA and the leaders of the
25 health care industry to support the EPC Network as

1 a solution that will increase patient and consumer
2 safety, improve supply chain efficiency and reduce
3 costs. It is backed by the Uniform Co-Council, and
4 EAN International recognizes the leading
5 organization in global standards.

6 Health care companies can begin using
7 barcode standards of the EAN.UCC system today in
8 combatting counterfeiting. Because EPC Global is a
9 joint venture between the UCC and EAN, there will
10 be an orderly migration path between current
11 barcode standards and the new EPC. And as EPC
12 matures, EPC will be able to provide even greater
13 effectiveness of identifying and removing
14 counterfeit pharmaceuticals.

15 Thank you for your time.

16 [Applause.]

17 MS. KOH: Good afternoon. My name is
18 Robin Koh, and I am the director of Applications at
19 the MIT Auto-ID Center. We have had plenty of time
20 to actually think about this technology that we're
21 about to release and exactly how it could
22 potentially play into the anti-counterfeit arena.

23 First, let me reiterate what this EPC
24 system is all about. I think pictures speak a
25 thousand words. I don't know how clearly you'll be

1 able to see it, but essentially the Electronic
2 Product Code is a 96-byte number, which is actually
3 a very, very large number, which gives us the
4 capability to uniquely identify every discrete
5 product.

6 So what that means is that every single
7 vial essentially has its own license plate. So
8 it's like a vehicle identification number.
9 Everything is different. So one vial can tell a
10 very different story from another vial, and that is
11 a very, very important characteristic of which this
12 technology is about to release.

13 There are the radio frequency
14 identification tags and readers, and that's what
15 you've been hearing a lot about today. But the
16 important thing to note on here is that the EPC
17 Network is considerably more than just a radio
18 frequency identification. There's mass
19 serialization, there's tags and readers, and then
20 there's this entire back-end network, which
21 actually links the physical object to the
22 information about the object, which is essentially
23 where the EPC Network derives a lot of value.

24 The thing is, is that the system is
25 designed so that an object can tell a story about

1 itself, which is a very, very major, important
2 characteristic of the technology.

3 Targeting counterfeit. This afternoon, in
4 the interest of time, I'm just going to pick up one
5 application, the counterfeit application, and show
6 you how we're going to actually try to address it.

7 There's something called EPC
8 authentication. I'm going to differentiate between
9 track and trace.

10 What is EPC authentication? EPC
11 authentication is just bouncing the EPC back
12 through the system to the manufacturer's database
13 to make sure that the manufacturer actually made
14 it. Remember, the EPC is a unique serialization
15 number. So, if I want to know whether this vial
16 was ever made by the manufacturer, it just bounces
17 back to the manufacturer's database and says, did
18 you ever make this item?

19 So not only is it able to address EPC
20 authenticity, but the fact is that it will be able
21 to tell you the status of the product because you
22 will also know whether it's out of date, whether
23 it's been recalled and issues like that. So we
24 consider this Step No. 1. It is the most
25 elementary step which we would implement if the EPC

1 system is used to address counterfeit.

2 Step No. 2 is what we call track. Now,
3 today, you've heard a lot about track and trace,
4 but in our minds, we actually separate them
5 considerably. Tracking is the maintenance of
6 control of the goods going forward in time, and
7 that is very important to actually differentiate
8 because what happens is, as the product moves from
9 company-to-company, from Company A to Company Bank,
10 we can essentially say, all right, you're going to
11 receive these very specific Electronic Product
12 Codes. If you don't get them, tell me about it.
13 So I am maintaining control of that object going
14 forward in time in the supply chain.

15 There is what we call shipment receiving
16 and verification, which is one of the processes
17 which we engage to actually execute the tracking
18 function. So, essentially, what we are shipping to
19 you, you should be able to verify at your position
20 and send me back a message if you didn't get
21 anything. And this happens from company-to-
22 company.

23 Tracing is a little bit more complex.
24 Tracing is when we build a history behind the
25 object. So it's no longer going forward. This is

1 when we are trying to build a history behind the
2 object, and each company essentially writes its own
3 data to its own databases, and what we are going to
4 try to do is that we are going to try to archive
5 the EPC, the time, and the custodian or the product
6 going in and the product coming out from each
7 organization. So that in case we ever needed to
8 develop the history on the object, we actually have
9 a registry at which we are able to develop the
10 trace.

11 That's all we have. This is a simple
12 three-step process, at which we think a logical
13 roll-out of the EPC system could potentially aid
14 the battle against counterfeit on the technology.

15 I would like to thank the FDA for this
16 opportunity to highlight this project.

17 Thank you.

18 [Applause.]

19 MR. SANNA: Thanks. My name is Alberto
20 Sanna. I come from Milan, Italy. I am the
21 director of the DRIVE Program.

22 First of all, thanks to FDA for inviting
23 me here to share with you the experience that we
24 have done on DRIVE.

25 DRIVE is a European project that has been

1 funded by the European Commission. We started in
2 '99. It was a project of 4.2 million euro. It is
3 a project that was involving several stakeholders
4 in the pharmaceutical arena all around Europe,
5 starting from two major pharmaceutical
6 manufacturers--AstraZeneca and GSK--two major
7 European IT industries--Atos Origin and Bull--and
8 the European Commission Joint Research Center,
9 which is the specific center of European Commission
10 dedicated to research in the specific area of
11 protection and security of their citizens, and a
12 lot of other research institutions all around
13 Europe. We also involved the other 40 stakeholders
14 from East Europe, West Europe and Israel to
15 validate the DRIVE System.

16 So before telling you the system, I would
17 like to share with you why we wanted to make this
18 project and why the European Commission founded it,
19 by the way.

20 This is basically a very basic value
21 chain. We have manufacturers and distributors. In
22 this case, we have hospital, which is added value;
23 we have pharmacy, which is working toward the back
24 end, and the ward, which is working toward the
25 front end, so the patient and the bedside.

1 Basically, we were aware of huge waste of
2 money in the logistics, so, in the area of the back
3 end, between the manufacturers and hospitals, as
4 well as we are aware of huge patient safety issues,
5 either coming from the area of medical errors, and
6 here I am quoting the U.S. study on To Err is
7 Human, as well as also the counterfeit problem that
8 is worldwide, and I am quoting World Health
9 Organization figures.

10 So our challenge was to try to address all
11 of those three elements all together. So I think,
12 at the end of the day, it is safer, smarter and
13 trusted health care system at least within the
14 scope of the project.

15 And basically what you see here is what we
16 have made. We have made an integration of entities
17 like Public Health Authority, we have drug
18 registration, drug surveillance, we have supplier
19 and including the distribution and the hospital
20 where you can identify here the in-bound logistics,
21 so the pure aspects related to administration
22 logistics, and the clinical process. So therapy,
23 validation, preparation, administration, monitoring
24 and feedback.

25 Basically, this is the project we have

1 done. We have done a pilot on this, and I will
2 make some comments that are relevant for this
3 audience on that. So we have made all of those
4 functions, integrating all of those activities
5 together, but one of the most important parts of
6 the project was to identify the trust model because
7 we have made the clinical functions and the
8 logistic functions, and they are quite easy once
9 you are able to model the system, but the trust
10 model is much more critical.

11 Because what we have done is we have
12 identified the process models, we have identified
13 the assets in the process, and then we have
14 analyzed all of the threats to safety, creating
15 what we call the safety models, and all of the
16 threats to security that include confidentiality,
17 privacy, integrity, accountability, availability,
18 and we have created the security model.

19 We have combined all together, and we have
20 made the trust functions, which are real-time
21 validation and verification, authenticity and
22 traceability, identity protector, authorization and
23 role-based access control, and we have used this as
24 trust layers of the entire system, otherwise you
25 can make a perfect clinical system, a perfect

1 logistic system, but you have no trust between the
2 stakeholders. This is a major point of concern.

3 And here it's in a very simplified way is
4 the system how it links the supply and distribution
5 to the pharmacy, the world, and the point of care
6 because this is an integral part of the process.
7 Obviously, I only want to focus on those major
8 tokens, digital tokens, that are in place to enable
9 all of these aspects. It is marked out for the
10 decision of the operator. Otherwise it is not
11 possible to track humans operating into a system, a
12 wristband, digital wristband to track the patient,
13 whether it is in relation with the operator or with
14 the drug, and the digital label where we have
15 included the market number, the lot, the expire
16 date, a serial number to uniquely identify the
17 product, basically for counterfeit reasons.

18 Obviously, we have made this with a
19 dimensional code, but we also made some
20 experimental activities on target, and that will
21 come at the end of the slide on this.

22 These are some results to share with you.
23 The digital wristband was in favor by more than 90
24 percent of the patients. We wanted to ask the
25 patient if they liked to be scanned like a product

1 in a supermarket because their dignity is part of
2 the project. We are doing this for defending them,
3 not for giving problems to them.

4 And when they understood all of the chain,
5 what we do with the digital label, they were in
6 favor of this because it's easy for the patient to
7 understand the barcode or whatever complexity is
8 arising from that because they go to the market and
9 buy food and things.

10 We had a significant improvement in
11 patient safety. To give a number, as an average, I
12 can offer an increase in patient safety on the
13 order of 70 percent, 7-0 percent. We have
14 significantly increased the trust infrastructure
15 through digital signature and role-based access
16 control, either in patient privacy, in the care
17 operator accountability, which is very important in
18 the health care process, and business-to-business
19 confidentiality, another key issue.

20 And then with the digital label, we
21 completed a real-time traceability of drug life
22 cycle in the production, logistics, and clinical
23 phases, and significant improvement in fraud
24 prevention because we had real-time control against
25 a possible blacklist of drugs at risk. We achieved

1 this reducing the operating costs of logistics of
2 30 percent.

3 We also made, I am responsible for
4 standards at the European level in the health
5 infomatics, the name being Safety Procedures for
6 Identification of Patient and Related Objects, in
7 which those aspects will be implemented as a
8 standard in health infomatic system in Europe.

9 The main issue missing now, after this
10 experience, is that we need drugs based on real-
11 time track and trace. Track and trace is
12 necessary, but is much more necessary to have real-
13 time track and trace.

14 And the supply chain efficiency and real-
15 time track and trace, to scale up the system, like
16 DRIVE, such an integrated business model, we need
17 large-scale sustainability in the reading cluster
18 of products. We cannot have the burden of line of
19 sight in scanning each single product at every
20 checkpoint. So we need something which is very
21 close to RFID, obviously.

22 Then, we need the reliability of the
23 distributor system architecture. So we need scale
24 of architecture, which is something very close to
25 Savant, ONS, PML.

1 Then, we need synergy with other nonhealth
2 care market. Otherwise the burden of the cost will
3 be too heavy for health care markets alone, and
4 this is another matter that is close to the issue
5 of EPC.

6 And then we need a standardization of the
7 universal identifiers at the item level, global.
8 Otherwise we are not able to trace and track
9 counterfeit because counterfeit comes from this
10 distributed sources and origin.

11 Obviously, there are other issues, but one
12 I want to mention that we need also to extend the
13 issue to medical devices for exactly the same
14 reason.

15 Last week in Milan, we initiated the
16 process for what we call that DRIVE 2, which is
17 exporting this pilot that has been deployed in
18 Milan rapidly to being an EPC label process. And
19 we were in Milan with MIT and the colleagues of
20 JSC, the European Commission Joint Research Center,
21 to address or start this initiative.

22 So my thanks for having me here and
23 sharing with you our experience. And on my side,
24 all of the best for possible cooperation because
25 this is something that we can address at national

1 or even continental level in my experience.

2 Thanks so much.

3 [Applause.]

4 MR. TAYLOR: All right. Any questions
5 from task force for the panel members?

6 As we reiterated, this technology has been
7 discussed all day, and we are excited about its
8 use, as well as the cooperative work with yourself.

9 MR. RUDOLPH: Paul Rudolph, from the
10 Office of Policy.

11 I ask the question for the whole panel.
12 We had heard from the previous panel some of the
13 issues about costs, and in all of these
14 presentations, it seems like there are significant
15 benefits. Has there been any practical experience
16 with pharmaceutical companies doing business cases
17 or any adoption yet by pharmaceutical or
18 nonpharmaceutical companies to show actually when
19 the investment is recouped or whether the costs
20 really outweigh the benefits, as was mentioned in
21 the previous panel?

22 MR. SCHAA: I will start because cost is a
23 major concern for my CEO. We have demonstrated
24 with the pilot very close to break-even, but the
25 real point is that the complexity of addressing

1 this issue, and other related issues, in such an
2 environment needs to raise rapidly a pilot because
3 metrics is the most important thing.

4 What we are speaking about is like using
5 the clinical trial concept to the system. So
6 whatever can be the business case, if we don't have
7 the pilot, if we do not have a real system running
8 in a real environment, if we don't share the
9 vision, and if we don't share the metrics, all of
10 these others can be addressed only in terms of
11 esteem.

12 But what we want to address, we try to, is
13 exactly to understand the return on investment,
14 which is, by the way, I would like to highlight our
15 focus is not really track and trace. We are doing
16 this for better patient outcomes, for better care
17 of the patient in the hospital. To use and to save
18 money from the wasted part of the hospital, to
19 invest this in better care. So track and trade,
20 for us, the infrastructure is not the goal. It is
21 an infrastructure to build upon this, the real
22 value, which is patient outcome for us.

23 MR. TAYLOR: The point I was going to make
24 is similar to the question that Paul just asked,
25 which is we've heard a lot about the technology and

1 its benefits, and we also realize that it's moving
2 in that direction, but we haven't really heard much
3 about the cost-benefit analysis. But, you're
4 right, as it's piloted and as it's explored, that
5 will obviously become a little more clear, and we
6 continue to make those decisions and factor that in
7 later on down the road, and keeping with the fact
8 that we do not recognize this as something that
9 will be coming, but it's not quite here yet.

10 Thank you very much. I really appreciate
11 it.

12 Now, the next panel is Panel 6, which has
13 a number of people on it. This is the portion that
14 really deals with the manufacturers anti-
15 counterfeiting technologies. How much time is
16 allotted? You were provided your time allotment
17 when you were contacted originally. We have an
18 enormous number here, so we really need to keep on
19 schedule.

20 Paul Schaa of AC Compacting is scheduled
21 to speak first. Actually, it's David Schoneker.

22 [Pause.]

23 MR. TAYLOR: To make it simpler, the
24 people who are scheduled to speak, who are second
25 and third in the queue, why don't you start moving

1 up to the two white tables. Then, once you're
2 done, move back to the audience and so forth, and
3 that way we'll have people moving forward, and it
4 will just help move things along a little more
5 efficiently.

6 Thank you.

7 MR. SCHONEKER: I'd like to thank the
8 panel for having me here to speak today. I'm Dave
9 Schoneker from Colorcon. I'm the director of
10 Global Regulatory Affairs, and I'd like to talk a
11 little bit about some very interesting tablet
12 authentication technology today.

13 We've heard a lot so far, and we'll hear a
14 lot more this afternoon, about packaging solutions
15 to anti-counterfeiting, and that's the most common
16 thing everybody is talking about. What I'd like to
17 talk about is actually some on-tablet technologies,
18 both covert and overt, that actually can get a
19 product identification down to the tablet level,
20 since tablets usually get removed from packages at
21 some point in the process, whether it be in pre-
22 packaging or at the patient level.

23 We offer, along with a number of partners,
24 a suite of technologies that can make drug tablets
25 extremely difficult to fake, but very easy to

1 identify. That's what I'm going to try to go
2 through here.

3 This technology is really a five-
4 dimensional approach to the utilization of both
5 overt and covert technologies for solid oral dosage
6 forms. It includes a visual component, which is
7 the use of very unique colors and logos for easy
8 visual identification by patients, care-givers and
9 pharmacists. It includes an electronic element,
10 which is overt, again, and incorporates actual
11 barcodes on the tablets themselves, using two-
12 dimensional barcode technology that I'll get into
13 in a minute.

14 The third dimension of identification we
15 talk about is chemical identification, using covert
16 markers in the film-coding system on the tablets.

17 And then the fourth and fifth are two
18 different type of sensory profile-type technologies
19 using very specific flavor and aroma profiles.

20 Now, if I get into visual identification,
21 it's extremely important that this whole issue of
22 counterfeiting and medical errors get down to the
23 patient level, the consumer level, where they can
24 easily identify something in the kitchen or the
25 bathroom and the bedside, not only with specific

1 equipment that might be necessary or use of covert-
2 type techniques.

3 So it's important that there's easy
4 identification from a visual standpoint. We saw
5 earlier some of the tablets were, in fact,
6 counterfeits that you could not easily see any
7 differences, and part of the reason for that was
8 they were little white, round tablets with very
9 little identification on them whatsoever, other
10 than maybe an embossed number--very easy to
11 produce, very easy to simulate and fake.

12 We now have some very unique pearlescent
13 colors with high-definition logos that can be used
14 to design the product with characteristics that are
15 extremely difficult to fake, yet produce a very
16 unique image for easy visual identification. These
17 technologies are currently commercially available
18 using pigments that are all FDA, meet FDA
19 guidelines, and we're not talking about any new
20 chemistry here. We're talking about a unique way
21 of using various colorants and printing
22 technologies.

23 Now, just to give you an idea, these
24 particular tablets are qualitatively and
25 quantitatively chemically identical. They contain

1 the exact same chemicals. There is no different
2 pigments or no different colors involved in those
3 tablets. However, it's a combination of both
4 processing, as well as knowing some very specific
5 grades that are used here, and without the right
6 combination, you could use the same materials and
7 come up with a completely different color.

8 So it's very hard for somebody to simulate
9 this color unless you know exactly how the drug
10 manufacturer is producing the product, exactly what
11 their conditions are in their process and some very
12 specific information about a particular grade of
13 pearlescent pigments.

14 In addition, from a counterfeiting
15 perspective, this type of technology makes things
16 very easy to identify, and grandma is not going to
17 mix up one tablet with another tablet when they're
18 supposed to take it after dinner or before they go
19 to bed.

20 Now, that said, in addition to pearlescent
21 colors and various types of colorant technologies,
22 you can also take a look at very high-definition
23 logos. Like, for instance, I happen to be an
24 eagles fan, and we have a very high-definition
25 eagle here, but we can also put an entire human

1 body with every organ, and if you look at it under
2 a magnifying glass, you would be able to determine
3 where the intestines are, and the heart, and you
4 name it, on a very small tablet.

5 So it's very high-definition printing that
6 can be achieved, which of course can be used for
7 logos or pictures. In fact, you can put a picture
8 of a human face on a tablet, but you can also use
9 it for identifying marks, whether it be numbers or
10 logos, a company logo, et cetera.

11 Now, this high-definition printing can not
12 only get at logos, but we can also put two-
13 dimensional DataMatrix barcodes down to the tablet
14 level, down to the very small tablet level. We can
15 actually print these things down to 2.5 millimeters
16 on a tablet and read them with a standard barcode
17 reader, image-type reader that handles two-
18 dimensional-type technologies.

19 We are currently working with the Uniform
20 Code Council to make sure that the DataMatrix
21 symbology is incorporated in the EAN.UCC standards
22 so that this technology can be used. Now, it's
23 very important that this technology is allowed
24 because, to be able to get the size limitations
25 that we need, to put a full NDC code number on a

1 tablet, we need to have DataMatrix-type technology.

2 Other technologies are too large to fit on
3 these small tablets, but all of the codes that
4 you're looking at up here do contain the full NDC
5 number for a given drug, and this can be put on
6 various types of shapes. And one of the very
7 interesting things about the DataMatrix technology
8 is that up to 50 percent of that logo or that
9 barcode could be missing, and it still would read
10 the right number. It also can be read on concave
11 and convex surfaces, which we need for various
12 tablet shapes.

13 I'll just try to finish up because I see
14 my time is coming up here. This is done on high-
15 definition printing equipment that is commercially
16 available and can be explained by our partners back
17 in the other room.

18 That finishes my discussion. Thank you
19 very much.

20 [Applause.]

21 MR. TAYLOR: Avi Vyas from AMCO, and then
22 after that we have Denise Banks, and then Toni
23 Petrucci, Joe Pleshek, and then Julia Hunter.
24 Maybe you could all start making your way forward
25 so we can have a rapid transition.

1 When the little red light starts blinking,
2 that means your time is up. We have a timer here
3 that we're setting, just so everyone realizes that.
4 When it starts blinking, if you all will sum up and
5 finish your talks, that would be great. Otherwise,
6 I think we may be here until 7:00 or 8:00.

7 MR. VYAS: Good afternoon. This is Avi
8 Vyas from AMCO Plastic Materials.

9 Successful product innovation is our goal
10 since 1955. Our objective today is to initiate
11 some product authentication and eventually improve
12 your business model.

13 Of the three anti-counterfeiting
14 initiatives, we have chosen forensic. The four
15 ways that AMCO proposes forensic is spectral,
16 elemental, taggant and optical.

17 In our spectral method, we basically want
18 to put a traceable micro-taggant, a resin, and use
19 a photometric footprint to actually identify it.

20 In a taggant method, our Microtrace
21 partners, we actually implant the taggant into a
22 plastic material and detect it using UV.

23 Elemental method, we can put in up to six
24 different codes, and we use an X-ray-type
25 spectrophotometer to detect it.

1 Optical, again, we can put in three codes
2 and determine the process with a laser.

3 Essentially, AMCO features are easy
4 detection, low maintenance, confidentiality,
5 enhanced product integrity, and increased security,
6 and ultimately deter counterfeiters.

7 Our strengths are in distribution, design
8 and development and support service.

9 Key benefits with AMCO plastic materials
10 are focus, multiple applications success, customer
11 service, dedicated team of technical and
12 professional partners and add value to your
13 business.

14 The next steps, we suggest that you visit
15 our website at www.amco.ws or visit our customer
16 service. By all means, come to our display booth.

17 Thank you very much.

18 [Applause.]

19 MR. SHEAR: I am Adam Shear. I'm
20 replacing Denise Banks for this presentation. I'm
21 with American Bank Note Holographics. I'm our
22 company's Vice President of Corporate Development
23 and New Business Development.

24 Our company's roots in security go back
25 200 years. We were among the original printers of

1 U.S. currency, and we developed holograms as a
2 security solution in response to a threat facing
3 financial documents with the advent of the color
4 copier. Holograms are highly reflective. They are
5 not printed. They involve 25,000 lines of
6 resolution per inch. So essentially what we do is
7 we scratch in 25,000 lines per inch, and that
8 allows for us to incorporate depth, motion, color
9 change and also forensic tools that can be verified
10 by field investigators and more sophisticated
11 investigators alike.

12 If you take a look at this chart, what you
13 will see is that we offer, within a hologram, three
14 levels of verification, for the general public, for
15 the document issuer, and for law enforcement. You
16 can take a look in your wallet, you'll probably
17 have a Mastercard or Visa hologram that we made,
18 and there are also physical characteristics. If
19 you feel across that hologram, the surface is
20 perfectly smooth. We feel that that adds another
21 dimension of security that's often overlooked with
22 our own version of holography.

23 For the pharmaceutical market, we have
24 taken this core competence that we developed in the
25 financial world and applied it toward packaging

1 elements that are already in use by most
2 pharmaceutical companies. We have developed
3 holographic, tamper-apparent seals, cap seals, and
4 shrink sleeves, which you can see in our booth next
5 door. Each of these are ready for implementation
6 right now, and most of them are already in use by
7 major pharmaceutical companies.

8 Thank you.

9 [Applause.]

10 MR. TAYLOR: Everyone should have the
11 agenda, so I won't keep calling the names. Just
12 please keep coming up.

13 MR. PETRUCCI: I'm going to try and go
14 fast because I have a lot of slides, but I'll try
15 and cover it. My name is Toni Petrucci, and I'm
16 with Angstrom Technologies.

17 We have security verification solutions
18 that I'd like to discuss. We have scanners that
19 can review the security toner, security taggant and
20 UV and invisible UV security inkjet. And I urge
21 those of you at the end of this session, if you'd
22 like to see our booth, please come by, and we'll
23 give you more detail.

24 Basically, it's authentication and
25 verification of various luminescent taggants,

1 various fluorescent detection devices. We started
2 out with document security, but it's also item
3 security, the security toner. We have a device
4 that can read this information. Security inks are
5 applied, as well as various security taggants.

6 Potential applications, you can identify
7 the pallets, the cartons, the item identification.
8 It can be packing slips. It can even be physician
9 reports. The types of technology that we have can
10 go across the board.

11 Security protection elements. This is a
12 taggant that's actually printed into a document.
13 It can be in a label. It's also an area where it
14 can be reviewed with sensitive data and areas
15 susceptible to tampering, and we also have the
16 secure invisible UV image of ink, which can be an
17 inkjet logo or product information.

18 Here's an example of what I'm trying to
19 describe here. If you're looking at a label, at a
20 pharmacy label, let's say, this is in nonvisible
21 fluorescent ink, and what you see, these little
22 areas that are rectangles, will show the areas that
23 would be printed within that area. That would be a
24 taggant area. And what would happen, as an
25 example, would be you could have a logo, just as

1 we're trying to show here in the UV light in a
2 passport.

3 Variable data is also imaged in these
4 areas, and it would show up in black ink, just as
5 you're looking at it in this area, also where the
6 taggant had already been applied. If you look
7 under normal light, this is what you would see. If
8 you look under it with variable data printed in the
9 security toner, in those areas, you'll see a
10 different color. I'm showing them in red. It
11 would actually be in blue or green or yellow, but
12 that's an area that, in other words, that toner
13 that I showed you initially that was in black ink,
14 when you put it under the black light, it will now
15 turn into a different color, and that's variable
16 information.

17 Moving right along. Here's the forensic
18 version of this security toner under black light.
19 If you look at this area, it says "USA Taylor" on
20 your left. If you look at this area right here,
21 you cannot see it under normal light, under normal
22 ambient light. However, if you look at it under
23 forensic, you can tell that somebody removed it.
24 That is our taggant, our toner taggant, that you
25 would be able to see.

1 So, basically, this is also another image.
2 This is the inkjet image. If you notice, this is a
3 regular color photo. The blank that you see under
4 normal light, this is exactly what you would see.
5 This is what you would see under black light, so we
6 can reproduce that image under inkjet.

7 And seeing that this flashing light is
8 going on here, I will tell you just come and greet
9 me in the back at the conference room, and as soon
10 as we get through this, we'll provide this
11 information to you in greater detail. And Dr. Coil
12 is back there. You can also meet and discuss this
13 with him.

14 Thank you very much.

15 [Applause.]

16 MR. PLESHEK: Thank you. Good afternoon.
17 My name is Joe Pleshek. I'm with Appleton Security
18 Products. Appleton is a security substrate
19 manufacturer. We have been manufacturing security
20 substrates since 1993 for the commercial check,
21 security document and label and packaging markets.

22 Our business model is to take innovative
23 security technologies and imbed them or coat them
24 onto paper, films, nonwoven substrates for the
25 security labels and packaging that allow companies

1 to authenticate and track their products throughout
2 the world.

3 Recently, Appleton conducted one-on-one
4 interviews with leading brand companies in the
5 pharmaceutical, spirits, automotive, electronic,
6 and computer component markets. The purpose of
7 these interviews was to identify current and
8 emerging needs for anti-counterfeit technologies.
9 Many of the key themes we heard from brand owners
10 in these interviews, within these segments, align
11 very closely with the FDA's Counterfeit Drug Task
12 Force interim report, including the need for cost-
13 effective solutions, a layered technology approach,
14 and the need for a solid technology migration path
15 to stay ahead of the criminal element.

16 Additional technology requirements include
17 that the technologies need to be easy to
18 authenticate, reliable and difficult to replicate.
19 They must integrate seamlessly into the
20 manufacturing process, especially the packaging
21 process. They must be verifiable throughout the
22 supply chain. They should prevent remarking or be
23 tamper evident. They should also be globally
24 feasible to implement, and also be located as close
25 to the product as possible. And, finally, they

1 should not impact the product or product packaging
2 appearance.

3 Appleton has utilized this research and
4 these requirements to develop a broad portfolio of
5 substrates that can be applied to labels and
6 packaging. They include anti-counterfeiting
7 solutions, such as the AssurMark security label,
8 the TechMark taggant, which offers machine-readable
9 verification, as well as track and trace solutions,
10 such as the TechMark thread.

11 I would stress that these products are
12 commercialized and are in use today to help
13 authenticate and track products.

14 To integrate our solutions Appleton works
15 with leading label and packaging converters,
16 including New Jersey Packaging, who delivers
17 labeling solutions to the pharmaceutical market,
18 and Zebra Technologies for on-demand labeling
19 applications. These partners take our substrates
20 and convert them into a finished security label or
21 security package.

22 In working with our suppliers and
23 partners, we maintain strict chain-of-custody
24 policies to ensure the integrity of our security
25 products.

1 For more information, please see us in the
2 back, and thank you for the time.

3 [Applause.]

4 DR. HUNTER: Hello. I'm Dr. Julia Hunter.
5 I'm the Medical Director of Applied DNA Sciences,
6 and we manufacture botanical DNA-embedded, anti-
7 counterfeiting, anti-diversion and anti-piracy
8 security solutions.

9 We produce DNA-embedded inks which can be
10 printed on anything; DNA-embedded labels which can
11 be affixed to anything and be tamper evident; and
12 DNA-embedded microchips which can be placed
13 anywhere in packaging; and DNA-embedded textile
14 markers, which we have developed with the
15 Departments of Commerce and Agriculture. We also
16 have an edible-grade DNA marker which we hope is
17 going to fast track through the FDA.

18 Each of these products that we have
19 provides instant authentication, overt, covert and
20 forensic. So product legitimacy and security can
21 be tracked and traced and guaranteed from
22 manufacturer to end user.

23 Our living biotechnology integrates easily
24 into layered security technology. By using
25 encrypted DNA from plants, vegetables and fruits,

1 we can assure, with 99.99-percent reliability, that
2 whatever we protect cannot be authenticated
3 illegitimately.

4 We can custom manufacture for each
5 customer, for each medication, for each application
6 unique signature botanical DNA. So Amgen can have
7 their unique code, Pfizer theirs, as many as
8 needed. Our DNA itself can be read and
9 authenticated for more than 100-plus years, despite
10 the most adverse conditions, because our
11 biotechnology stabilizes and protects it from
12 sunlight, extreme heat, freezing, radiation,
13 chemicals and even physical stressors like high-
14 volume printing machinery.

15 The instant authentication tests are
16 simple, fast to perform. They require minimal
17 training, they're nonintrusive, and they're very
18 flexible. Our security solutions are simple to
19 implement, and they're cost competitive.

20 Applied DNA Sciences' botanical DNA-
21 embedded technology can significantly secure the
22 pharmaceutical supply and, bottom line, protect the
23 people.

24 Thank you. Come by our booth.

25 [Applause.]

1 MR. RITTENBERG: I'm Jim Rittenberg, Vice
2 President of Biocode, Incorporated. I'd like to
3 thank the panel for allowing us to speak today.
4 Biocode has been in business since 1992, and we've
5 been providing security technologies to a variety
6 of industries, including pharmaceuticals, and in
7 pharmaceuticals we are currently providing
8 technology to mark packaging, as well as the dosage
9 form.

10 Today, what I'd like to focus on is the
11 use of technology to mark to dosage form. We
12 believe security should go beyond the package,
13 since the product doesn't always stay associated
14 with the package. Technology is available today to
15 provide rapid authentication of the dosage form.
16 The technology is fully developed and proven. It's
17 already being used in some tablets and capsules
18 that are on the market. It's in use in a
19 blockbuster product, and it's been through the FDA
20 approval process as part of an NDA.

21 The technology uses trace levels of
22 inactive ingredients that are already CDER approved
23 for use in pharmaceutical products. These taggants
24 can be inserted into the dosage form through the
25 film coating, through inks, gelatin or through the

1 active ingredient.

2 Authentication is based on the use of
3 highly sensitive and specific amino assay
4 technology. This is the same sort of technology
5 that's used for home pregnancy testing and drugs of
6 abuse testing, as well as a variety of other
7 analytical purposes.

8 This is an example of what a field test
9 kit looks like. The test is performed by placing
10 the dosage form in a small vial of buffer that's
11 shaken briefly to extract the taggant. The liquid
12 is then placed onto the test device, and if the
13 product is authentic, one line will form; if it's
14 not authentic, two lines will form.

15 We are speaking with manufacturers now who
16 would like to use this technology with approved
17 products, but in many cases are held back by their
18 uncertainty of the regulatory process. FDA has
19 been working on new SUPAC guidance for the past
20 three years that would address the use of taggants.
21 However, this still has not been put out yet.

22 By issuing new guidance that specifically
23 addresses the use of taggants, both in the product
24 and on the product packaging, we believe many
25 manufacturers will take additional steps to protect

1 their products. In this regard, we have put
2 forward a suggested decision tree, and we'd be
3 happy to speak with FDA further about this.

4 In conclusion, we would like to urge FDA
5 to consider additional guidance that would make it
6 clear to manufacturers what type of filing,
7 especially for products that are already on the
8 market, would be required to retrofit those with
9 security features.

10 Thank you.

11 [Applause.]

12 MR. SMALL: My name is Lyle Small,
13 representing Quantag Systems. That little light
14 comes on really quickly, so I'm going to move along
15 here.

16 Quantag has developed a product that we
17 think is going to change the security world. We
18 have developed some unique polymers that have some
19 very interesting characteristics. We use full-
20 spectral analysis to identify highly complex
21 polymers that we ourselves have synthesized in our
22 own labs. So these are not commercially available
23 materials.

24 They're extremely complex and have a high
25 degree of versatility. There's a thousand

1 different polymers that can be combined in up to 20
2 different polymers in a given system, whether
3 that's an ink coating or embedded in a plastic,
4 allowing for billions of possible tags, so an
5 individual customer, individual product or
6 individual batch number could be identified.
7 Essentially, we're talking about RFID without the
8 expense.

9 The detectors themselves are off-the-shelf
10 spectrometers or scanners. A full hand-held
11 spectrometer might cost several thousand dollars, a
12 scanner several hundred dollars, so a very cost-
13 effective solution.

14 This gives you just a quick idea of how we
15 observe our marks. We use a hand-held spectrometer
16 that looks at a target and gets a response back.
17 This is different than some of the filter scanners
18 that are out there right now. It looks typical,
19 but we're actually looking at the entire spectral
20 signature of a material.

21 These materials are not only unique in
22 their signature, but they're extremely intense in
23 their responses to infrared light, up to a thousand
24 times more intense than regular materials. So we
25 can use these things in small quantities and

1 recognize them easily in thin films. So putting
2 them on blister packs or tamper-evident seals or on
3 labels is a simple process.

4 I am now out of time, so I will tell you
5 that the product that we provide, we're essentially
6 calling it foolproof because these materials, when
7 combined, are impossible to replicate because there
8 is no comparison that can be made between that
9 signature and another material.

10 So we're very pleased with this product,
11 and if you have further interest, come by.

12 Thank you very much.

13 [Applause.]

14 MR. PARISH: Good afternoon, I'm Gary
15 Parish, President of Complete Inspection Systems.

16 We've taken a little different look at
17 product identification and authentication by being
18 able to do on-line and real-time verification much
19 like a fingerprint. So we're going to kind of step
20 through this very quickly.

21 What we can do, the printer can actually
22 create abnormalities or defects or create a screen
23 print code during the printing process. We can
24 then take and use a different screen or remove some
25 of the dots out of the pattern and basically, in

1 real time, create a barcode or a 2D code within the
2 pattern. So the manufacturer does not have to add
3 anything into the process, and then all they have
4 to do is take it and compare those two codes.

5 Let's say if we have a test document and
6 we want to move some copy around, we then can take-
7 -I'll step through this real quick--and create some
8 defects within that pattern. Now, this can be done
9 on-line. So all the user has to do, let's say if
10 we have a questioned document in China, you could
11 go on-line over the Internet and compare the two
12 documents, and it will pick up the difference in
13 the patterns, same thing if we're creating a
14 screenprint pattern to verify.

15 So no matter what you have, whether you're
16 using a hologram or a code, we can compare the two
17 on-line and in real time to tell you if it's
18 authenticate or not and create the pattern.
19 Anything from 2D codes to linear codes to just
20 small, little prints or defects in the printing, we
21 can compare it on-line and tell you.

22 Conclusion, ability to authenticate any
23 product, no additional cost. We can do it in real
24 time. We can provide product identification, and
25 we can use other technologies to help improve this

1 process.

2 We have a demonstration in the back room
3 and would welcome you there.

4 Thank you very much.

5 [Applause.]

6 MS. BURNS; I'm Carolyn Burns with DuPont
7 Packaging in Brand Security, and there are a couple
8 of booths here representing some of our products.
9 I'm here to describe DuPont's role in solving your
10 package and brand security needs.

11 So why is DuPont, the chemical company,
12 here talking about brand security? We have a
13 rotisserie in safety, and we're no longer just
14 chemicals. You probably recognize package names
15 like Tyvek, Mylar, Sirlan. We also work with a lot
16 of companies to upgrade their safety processes.

17 We've invested over a million dollars per
18 year in R&D, and we have thousands of scientists
19 who are developing solutions to problems. We
20 collaborate with many, many disciplines, which lead
21 to beneficial relationships and connections for
22 those we work with.

23 Our focus is primarily in package
24 components. We're taking a broad view of package
25 components and how we can evaluate their

1 vulnerabilities. We look at these components as
2 potential sources of solution, rather than just the
3 problem.

4 Additionally, we know that track and trace
5 is where we need to focus for the most secure way,
6 eventually, to prevent counterfeiting.

7 We specialize in taking inventions and
8 turning them into profitable products. And for 200
9 years, we've managed complex projects and routinely
10 build and manage large manufacturing facilities.

11 So come see our booths and start the
12 dialogue. We plan to translate our history in
13 safety to a future in security.

14 Thank you.

15 [Applause.]

16 MR. WALLE: I'm Leonard Walle from Flint
17 Ink Corporation. For those of you who don't know
18 Flint Ink, we're the second-largest ink
19 manufacturer in the world. We're American owned,
20 based on Anne Arbor, Michigan. We're a global
21 company. We're a leading supplier to the package
22 industry.

23 In terms of our capabilities, there are
24 four at the bottom I'd like to point out. Our
25 expertise in package technology, not just in inks,

1 but in the substrates and the design and
2 manufacturing of packaging. We have a division, a
3 subsidiary, Jetrion, that their whole focus is
4 digital integrated inkjet solutions, turnkey
5 solutions, PRECISIA, which is print as manufacture,
6 that's another division of Flint Ink, and we have
7 global distribution and customers throughout the
8 world.

9 Our response to the authentication and
10 counterfeiting problem is to ID critical
11 technologies, form relationships with specialty
12 producers and IP owners; for example, Keymaster
13 Technologies that's exhibiting with us today.
14 We've developed infrastructure for system
15 solutions; for example, with CGM Security
16 Solutions. CGM has been in business for over 25
17 years. They have strong expertise in cargo theft
18 and security.

19 I might also mention we're members of the
20 Auto-ID Center and are working with the Auto-ID
21 Center in the implementation of RFID.

22 We are focused on providing complete
23 turnkey solutions from the concept of developing a
24 strategy for counterfeiting prevention to
25 implementation, to verification that the solution

1 has been actually applied during the manufacturing
2 process to full interrogation in the field.

3 We have evaluated a number of different
4 platforms. We have over 20 platforms, technology
5 platforms, available for implementation. I have
6 listed here some overt platforms, as well as covert
7 technology, RFID, XRF. We have qualified and
8 developed brand protection platforms on how to
9 apply those platforms, not just to have
10 technologies.

11 A case in point, Jetrion. They provide
12 integrated solutions from software to design, to
13 equipment, to full implementation. One example
14 would be a 2D barcode that's printed inkjet. Every
15 single package has its own license ID.

16 Thank you very much.

17 [Applause.]

18 MR. WILLS: Good afternoon, ladies and
19 gentlemen. Ian Wills from Flying Null.

20 This is a name ID tag. I'm sorry if you
21 can't see it, but it is very small. We're going to
22 pass some samples around.

23 So where does EMID technology get
24 positioned in the Auto-ID market? It's in the
25 middle between optical barcodes and RFID. The cost

1 and functionality is obviously compared with its
2 covert and embedded capabilities, but at a very low
3 cost.

4 So we have passive RFID functionality at a
5 fraction of the cost. However, it is more
6 scalable. The sample that you will see is a simple
7 authentication tag. We can then scale it up to a
8 track and trace tag, which is this size. Again,
9 you're going to have trouble seeing it at the back,
10 but it's going to be very small.

11 Like I say, you can bury EMID tags into
12 tamper-evident packaging, read it and relate to FDA
13 preparatory papers without line of sight. This
14 also means that it can be integrated with other
15 overt technologies such as OVIDs and hologram
16 labels.

17 Such integration provides a first level of
18 assurance to the public by the image and further
19 levels of assurance to the professions by machine
20 reading the tags.

21 EMID is production ready, the material
22 supply is secure, and it can be applied within
23 standard pharmaceutical production processes and
24 with standard application equipment.

25 The tag readers are applied with RFID and

1 barcode readers, allowing them to be integrated
2 into technologies and systems for total solutions.

3 Very briefly, this is EMID technology.
4 I'd love to talk to you a bit more about it.

5 Thank you.

6 [Applause.]

7 MR. POLINSKY: I'm Stephen Polinsky. I am
8 with GenuOne. We are a company that provides
9 technology solutions for either authentication or
10 tracking of products. And one thing that I knew,
11 and I think we've all learned today, there's a lot
12 of ways out there to authenticate your product very
13 cost-effectively and, at the same time, ease of
14 operation. There's also a lot of ways that aren't
15 so cost-effective that are out there.

16 Putting that aside, what GenuOne is
17 focused on is--I didn't bring any slides--but we
18 have an electronic pedigree software solution that
19 we've had implemented into other industries for a
20 very long time up and running to solve issues like
21 gray-market diversion. And basically it runs on
22 software. It's very easy to implement. It works
23 with the EPC code. It works with RFID. And the
24 software is out there, and it's available today.

25 It's very compliant. What we need is the

1 availability to get compliance with distributors.
2 That's the last step moving forward, and at that
3 point, it's very simple to bring into returns and
4 to work with product recalls or where we're
5 working, with the CPG industry, where they have
6 problems with shelf life.

7 So I think the important thing to
8 understand is that there are solutions out there
9 today that are actually very cost-effective, very
10 easy to implement from a software point of view,
11 and the bottom line is that's really the major part
12 in putting together a pedigree system.

13 So there's a lot of marks that are out
14 there today. We work with all of those marks, and
15 that's what makes us unique. We are at worldwide
16 web.genuine.com.

17 Thanks a lot.

18 [Applause.]

19 MR. RUDOLPH: I guess I just wanted to let
20 everybody know it is pretty clear I guess already
21 we're not going to have an official break. We're
22 going to work straight through and then go to the
23 final panel. If anyone does need to leave,
24 obviously, we'll just try and keep going so we can
25 try and be out of here before 6 o'clock.

1 MR. GREEN: Well, since I've got two
2 minutes. Hi. Bye. I'm out of here.

3 [Laughter.]

4 MR. GREEN: Anyway, briefly, we're an
5 RFID. Basically, this is an RF tag, 96 bytes.
6 This is an RF tag, more than 96 bytes. We're
7 shipping right now in quantity under a penny, and
8 we use overtly, covertly, as the slide shows some
9 of our overt. Covert applications, we'll be happy
10 to talk privately with anyone.

11 If you want to see the RF tags in
12 operation, please go to the show room there. We
13 have it in paper, we have it in labels, special
14 packaging. We demonstrate that we can read an RF
15 signature on a box 10 feet away or we can read 10
16 millimeters away, depending on what the requirement
17 of the client is.

18 It is RF. We don't use a chip. It's in
19 the paper, as you can see here. We embed our
20 resonators in paper, and when we illuminate the
21 paper with low energy, you get a signature back.
22 The signature is now interpreted as a number. The
23 number remains as part of the database. We are
24 deployed. We're in somewhere between 50- and 100
25 million items a year, more covertly.

1 We're now looking into the overt market.
2 It's easy to identify. We can create numbers as
3 large as you'd like. And basically they are
4 created randomly, chaotically random, so it makes
5 it very difficult for anyone to know what the next
6 logical number in a sequence is. Also, our
7 database is variable. We're not fixed size. We
8 can have 16 bytes up to 6,000 bytes, depending on
9 what the client requires.

10 Basically, we have come up with a system
11 by which a patient buying drugs can authenticate
12 what they're buying, and that's the best policeman
13 you've got out there. Because if he buys a
14 counterfeit drug, he dies.

15 I'm getting a red light, and he's standing
16 there with a big hook to pull me off. So I'm out
17 of here. Come on back and take a look, kick the
18 tires and see what you like.

19 Thank you.

20 [Applause.]

21 MR. FORTH: Hello. I'm Jerry Forth with
22 IntelliDOT. I'd like to go through a little
23 different approach. I'd like to propose three
24 hypotheses that can be tested very simply and
25 quickly in a short-term pilot that would be quite

1 inexpensive.

2 First of all, we really don't know what we
3 don't know with respect to the scope of this
4 problem.

5 Secondly, it is possible today to install
6 a comprehensive and affordable drug tracking and
7 authentication system. And by affordable, I mean
8 something that would have no net cost to the drug
9 supply network. And such a track and trace system,
10 using tamper-evident labels and a secure printed
11 symbology will effectively protect most packaged
12 drugs.

13 We all know what doesn't work, and I'm not
14 in favor of moving-target technologies. I believe
15 a specialized and industry specific to the
16 pharmaceutical industry solution is quite possible,
17 and it needs to have a lot of characteristics, but
18 I'm only going to focus on the first and the last.

19 The first is that it needs to have two
20 independent elements for authentication; one on the
21 package, one in the database. And the last one, it
22 needs to provide an accurate electronic pedigree
23 that will sort out the market, make it more
24 efficient and more trustworthy.

25 Feasibility. This technology exists

1 today, it's ready to implement, and it's
2 affordable. Implementation won't require
3 significant changes on manufacturers' part, drug
4 distributors or hospitals or pharmacies. It's an
5 incremental approach that can be used on the drugs
6 that are most likely to be counterfeited today and
7 then moved, if proven, into the whole drug chain,
8 and each step forward reduces risk.

9 Finally, we offer a secure symbology with
10 a global registry much like a fingerprint. The
11 industry owns the universal database. It provides
12 more information than they could get today and that
13 they, incidently, purchased today.

14 Finally, it offers one-scan productivity.
15 One high-density symbol contains all product and
16 security information.

17 Thank you very much.

18 [Applause.]

19 MR. MARTIN: My name is Philip Martin,
20 Vice President of Isotag Technology, Incorporated.
21 We use a wide variety of leading-edge technologies
22 to deliver strategic solutions.

23 There are three components to the
24 effective implementation of a product
25 authentication solution. They are:

1 Technology, such as overt, covert and
2 forensic technologies, delivered in a layered
3 solution; information management tools such as
4 integrated software applications and field analysis
5 devices; and, lastly, infrastructure and expertise
6 to leverage these technologies and tools to ensure
7 their maximum benefit.

8 These technologies, tools and expertise
9 exist today to deliver cost-effective solutions
10 that protect both brand owners and the public.

11 Isotag is different in that we
12 consistently deliver all of these components in a
13 global context.

14 We recently worked with a client to
15 develop and implement an FDA-approved layered
16 security solution in little more than three weeks.
17 The result was the aversion of significant product
18 revenue losses and enhanced patient safety in the
19 field. With the ISOGARD program management tool,
20 we established a vital information management link
21 between the product and those responsible for
22 managing its security. The result was the closure
23 or debranding of 500-plus points of distribution in
24 a little over three months.

25 We encourage the FDA to look to industry

1 to provide these critical components because
2 industry is best suited to ensure secure and cost-
3 effective solution evolution. The FDA should
4 continue to build their partnership with industry,
5 providing guidance and support by establishing
6 output parameters that support the desired outcome
7 of public health and safety, such as encouraging
8 authentication solutions that include end product
9 markers and layered security and packaging,
10 facilitate industry's development and integration
11 of these critical components by considering the
12 implementation of rapid integration processes
13 and/or safe harbor for the development and
14 introduction of product authentication features.

15 And, finally, urge industry to adopt a
16 voluntary product authentication guideline and
17 certification, such as those used by Underwriters
18 Laboratory and the Financial Stationers
19 Association.

20 Thank you for your time. We are
21 exhibiting in the back room if you have further
22 questions.

23 [Applause.]

24 MR. OLD: Good afternoon. My name is
25 Peyton Old. I am the sales manager for ITW

1 HoloPak.

2 ITW HoloPak is one of the industry leaders
3 in optically variable technologies. We are a
4 founding member of the IHMA. We are involved with
5 the NASPO Security Products Organization, and we're
6 also a very active member of DSA.

7 For the protection of pharmaceuticals, we
8 have developed a COVID system, which has come forth
9 from us from our technology and passports and other
10 identity documents. It's basically a transparent
11 technology that is applied over the variable data
12 or over the printed data on a label or it can be
13 involved as part of the label.

14 Very limited sources. It is only
15 available to brand owners. It uses multiple overt
16 and covert technologies. It is presently being, if
17 you look at--the light is pretty bad--by the way,
18 the use of this package is for illustrative use
19 only, and it is not accepted or approved by Glaxo.
20 We just borrowed their package.

21 In white light, you basically don't see
22 anything. Slightly rotated in the white light, you
23 see the Level 1 security of the holographic image.
24 Illuminating with UV light brings up a Level 2
25 security feature, which just happens to be waves,

1 but could be anything printed under there. We also
2 have an authentication of a Level 3 device with a
3 laser. It's evolved for security brands. When you
4 use the laser you're bringing up--it's very hard to
5 see. Right in here is the letters "OK."

6 This technology is available today. It is
7 being used today. We are on some biotech products
8 in the United States. We are being used in China.
9 We are being used in neutraceuticals in both the
10 United States and Canada. It is cross-platform.
11 We can fit it into labels, in boxes, IUD valves,
12 shrink sleeves, tubes, tamper-evident seals.

13 Thank you. I have a booth in the back,
14 and we have a CD back there that will give you a
15 lot more information. I appreciate your time.

16 [Applause.]

17 MR. TOEDTLI: My name is Sergei Toedtli.
18 I'm with m2t, Management to Technology.

19 To build up a track and trace system, you
20 use a lot of devices which are available on the
21 market, but to identify which type of printer,
22 scanner, marking system, laser or whatever you use
23 or you need is not simply made, and that's our
24 business.

25 What we do is we are doing the system

1 architecture, the supply chain management required
2 for it, business processes, and we also take care
3 of the cost-effectiveness. But if it goes down to
4 realization, there is question of system
5 integration, project management, engineering and
6 research.

7 And if we talk about track and trace
8 solutions, as you can see here on this image, this
9 image has been taken two week ago during a ramp up
10 of a large track and trace installation in the
11 tobacco industry, then, you need all of these
12 components to have the system running.

13 Now, what's the specific characteristics
14 of the solutions we promote? This is the numbering
15 of each package, inner and outer package, with an
16 individual number. Each package got an individual
17 number. We can trace it from the cradle to the
18 grave, and the system we promote is cost-effective
19 because it's based on existing barcode technology.
20 That means all technologies available today.

21 And the standards, we use UPC.EAN
22 standards spread out in all distribution centers
23 today, and so everything is proven technology.

24 What are our competences in this game? We
25 are pioneers in security track and trace. We

1 started four years ago when nobody was dealing with
2 track and trace. So we have a large experience in
3 that specific field, and I think the most important
4 part is our solution is result-driven and based on
5 large existing installation, real-world
6 installations running under industrial conditions
7 on shop-floor level.

8 Thank you.

9 [Applause.]

10 MR. JIANG: My name is Vernon Jiang.
11 Medicine Alert is located in Palo Alto, California.

12 What do we offer? We would like to
13 present a solution. A digital real-time solution
14 is often raised in Silicon Valley to the problems
15 of counterfeit and also with drugs; a cost-
16 effective tool for good manufacturing and business
17 practice; a secure platform and open environment
18 for information gathering and communication.

19 These are our products. As FDA stated in
20 the interim report, there are significant concerns
21 with the use of a centralized database in drug
22 authentication and tracking. Some of the important
23 issues are highlighted here.

24 In contrast, at Medicine Alert, we
25 advocate an entirely different and simple system

1 based on condition codified labels. Condition code
2 symbology uniquely identify each discrete object
3 and binds the manufacturer and current owner to the
4 object. Symmetry and asymmetry encryption assures
5 the security and privacy to high mathematical
6 certainty.

7 Discretely distributed, portable encrypted
8 identity data simply for IT infrastructure and
9 reduce capital and operating expenses, worldwide
10 rapid authentication and tracking system operates
11 in real time, in open environment, further reduces
12 the maintenance costs.

13 Medicine Alert technology is complementary
14 to all other input devices such as RFID and
15 barcode. The principle of RAPID is responsibility,
16 accountability, privacy, importable identity data
17 for each package of a product.

18 Our value propositions are to the
19 manufacturers complete electronic pedigree for
20 after-market support and logistics. I have to
21 highlight a few of them. For the channels and
22 health service providers, efficient inventory
23 control and efficient logistically handled returned
24 goods or overstock drugs.

25 And I have to skip the public and

1 regulatory agencies. We have a demo on-line, and
2 we welcome you for a test drive.

3 I would like to thank FDA for the
4 opportunity and thank you for your attention.

5 [Applause.]

6 MR. BROGGER: Good afternoon, my name is
7 Brian Brogger. I'm Vice President of Microtrace,
8 LLC.

9 We've been in business since 1985, at
10 which time we acquired the sole rights to 3M
11 MICROTAGGANT identification particle.

12 We have been working with industry
13 specialists, companies and various government
14 agencies around the world since 1985 to deliver
15 identification and authentication solutions.

16 Originally, it was developed for the
17 tracing of explosives in the post-detonation blast.
18 The code would be recovered, and then the code
19 sequence would identify what batch it came from,
20 and then you could trace down who had access to
21 that batch.

22 Microtrace has since refined and advanced
23 the technology, and now it's used for anti-
24 counterfeit product identification purposes. Each
25 particle has a unique numeric code sequence.

1 Essentially, it's a unique numeric code sequence
2 which is in a colored sequence format. It is
3 certified and registered on the Microtrace central
4 database and never used again for any other
5 purpose.

6 The MICROTAGGANTS range in size from 1,200
7 microns down to 44 microns. They are thermally
8 stable to 220 C for extended exposures and 350 C
9 for short exposures.

10 They have been proven as evidence in a
11 court of law.

12 There are several different delivery
13 methods that Microtrace uses to incorporate the
14 products to the customer.

15 We have several wonderful industry
16 partners. For the plastics, AMCO and RTP compound
17 the MICROTAGGANTS. For the films, Clear Foil
18 produces an acetate film that can be used for
19 holograms. Packaging Specialists, Owens, Illinois,
20 has incorporated the MICROTAGGANTS into opaque
21 bottles and clear bottles and holographic labels.

22 As I said, AMCO produces compounded resin,
23 as well as RTP, used for blow molding, injection
24 molding. And Clear Foil produces the acetate film
25 that can be used in packaging and in holograms.

1 And Owens, Illinois, produces the
2 MICROTAGGANTS in bottles for authentication and
3 tracking purposes.

4 You can visit us on the Internet for more
5 information at www.microtaggant.com or give us a
6 call.

7 Thank you.

8 [Applause.]

9 MR. JASPER: Hello, my presentation is
10 entitled "Pharmaceutical Isotopic Authenticity and
11 Homeland Security: Tracing Pharmaceuticals by
12 their Natural Stable Isotopes."

13 I'm John Jasper, the chief scientific
14 officer of Molecular Isotope Technologies. This
15 talk is co-authored with Dr. Cindy Bucci [ph] and
16 colleagues from the CDER lab.

17 Just want to show quickly that we observed
18 that in nature that there are natural variations in
19 isotopes. They've been there since the time of the
20 origin of the universe and they're propagated into
21 tills. And when we finally measure each and every
22 batch drugs it has a highly specific fingerprint of
23 carbon, hydrogen, oxygen, and nitrogen isotopes
24 that are already there.

25 In seeing that, the FDA sent to us a batch

1 of 20 drugs that were unknown to us. And we
2 measured their isotopic composition in terms of
3 hydrogen isotopes and oxygen isotopes and we were
4 readily able to differentiate different
5 manufacturers and batches of drugs.

6 In this case, there were four drugs that
7 were sent, we were told tropicamide,
8 hydrocortisone, quinine and tryptophan. As you see
9 there's one manufacturer and one lot or actually
10 one lot of tropicamide, but there were five
11 samples. When we measured them, they were all
12 virtually the same. There was one manufacturer for
13 they hydrocortisone, but there were five lots and
14 they all separated well with the isotopic
15 measurements.

16 When we looked at quinine, which came from
17 two manufacturers, again five samples, they were
18 widely distributed across the graph and tryptophan
19 came from five manufacturers and they were, again,
20 markedly similar.

21 All based on the natural isotopic tracers
22 that already exist in the drugs.

23 The FDA then sent us, again, a suite of
24 unknown samples to us of naproxin from four
25 different countries and six different

1 manufacturers. And, again, by measuring their
2 natural stable isotopic composition, we were able
3 to separate, in this case by carbon isotopes and by
4 oxygen isotopes which batches came from which
5 countries; Ireland, Italy, India, and--

6 Quickly, in summary: Stable isotopes are
7 naturally occurring, highly specific tracers. They
8 allow fingerprinting of batch-to-batch variations;
9 manufacturers in batch; and isotopic provenance is
10 a function of the source of the material and its
11 synthesis. Thank you.

12 [Applause.]

13 MR. STEENBLIK: I'm Richard Steenblik,
14 I'm with Nanoventions, I'm the chief technical
15 officer. We are a company that manufacturers
16 polymer micro-optic and micro-particle materials.
17 We make micro-optic systems that are not
18 holographic. These incorporate real three-
19 dimensional, geometrical optical systems. And on
20 this side you can see some examples of some of
21 those micro-optics.

22 We take those micro-optics, we put them
23 together into polymer films to make unique document
24 security and authentication materials.

25 We also make a product called Nanotagants

1 [ph]. Nanotagants are microstructured particles
2 that can carry information by means of shape or by
3 surface sculpting, which can incorporate text, bar
4 codes, graphics, data patterns, portraits, and
5 other symbols. You might think of these, like,
6 little tiny coins that bear information. These can
7 be incorporated into products of all kinds. We can
8 make them from consumable materials; we can make
9 them from starch and gelatin, as well as
10 interpolymers. They can be incorporated into
11 packaging or conceivably into consumable and
12 topical drugs themselves.

13 Unison, is a material that we developed
14 for replacing holograms effectively. Holograms are
15 not, in most cases, very secure. They are
16 relatively easily counterfeited. Unison is a
17 material that uses about 1 million micro-optics per
18 square inch to create a three-dimensional effect.

19 This film can be applied over text, yet
20 the 3-D effect appears beneath the surface of the
21 text. So it's an overlay that can be put on top of
22 text that adds a very high level of security. If
23 somebody tampers with it, then it will destroy the
24 micro-optic system and you'll see that there's
25 nothing there.

1 Conseal is a tamper-indicating film that
2 appears to be clear or it can be muddled or it
3 can be pigmented until it's tampered with. And
4 then, when it's tampered with, it peels, the layers
5 separate and then it reveals a micro-optic that
6 isn't visible without peeling. These were supposed
7 to have been animations, so I apologize that you're
8 not seeing what's happening.

9 I do have some samples of these materials,
10 particularly the Conseal and the Deep, Unison Deep
11 material. I don't have a booth or table, but I'll
12 be outside the room for another half hour or so and
13 I'd be happy to show anybody who's interested.
14 Thank you.

15 [Applause.]

16 MR. MATSUMOTO: Good afternoon, everyone.
17 My name is Hirouki Matsumoto, manager of NHK Spring
18 Company. We are operating an optical security
19 device, which we call DIOVIS.

20 DIOVIS combine optical battery image
21 device and with interference security measure
22 structure so it can be color shifted by tilting it.
23 And it can be checked with a hand viewer, as you
24 can see in this slide, one side dark and one side
25 bright.

1 This is transparent type. This shows
2 color shifting and this shows one side in
3 background image, in photograph it is here and one
4 side diffractive image.

5 Our customer use this DIOVIS to protect
6 their branded product. These are applications.
7 Thank you very much.

8 [Applause.]

9 MR. WEIS: Good afternoon, ladies and
10 gentlemen. I am Alexander Weis, I'm with November
11 AG, a biotech company from Germany, specializing in
12 anticounterfeiting technologies. I would like to
13 take this opportunity to address some of the
14 questions that FDA folks posted on their Website.

15 First of all, in our opinion, what is an
16 ideal security prescription drugs. In our opinion,
17 a system that fulfills that promise has to enable
18 everybody involved in the drug distribution
19 network, the public, patients, healthcare
20 professionals, and, also, the FDA and manufacturers
21 to establish authenticity of prescription drugs
22 whenever they want to and at in no time with no
23 effort.

24 Therefore, we opt for a layered approach
25 featuring both covert and overt technologies. As

1 the ideal solution for covert technologies, we
2 would choose DNA because of its vast coding
3 capacity, because of the molecular lock-and-key
4 mechanism. Mother Nature's simplicity making DNA
5 the perfect coding covered agent which is
6 absolutely counterfeit proof. And with our brand
7 protection technology, also machine readable on-
8 site. This is a real DNA test on-site.

9 As overt technology, for patients mainly,
10 we would recommend optical seals that have a
11 distinct color-switch effect, which is also machine
12 readable and can be coded with optical seals with
13 our patented brand sealing technology. They are
14 optical seals that are machine readable inside the
15 distinct color effect, so this feature is overt and
16 covert at the same time.

17 We already have tried these features,
18 prominently, the brand protection feature with
19 Bristol-Myers Scripts Company in Germany to fight
20 trading and to track individual packages back to
21 the manufacturer and to the wholesaler. And I'd be
22 glad to tell you more about that. And I can also
23 give you a contact address at Bristol-Myers Scripts
24 Company, Germany. Here are some of our partners.
25 And I will be glad to answer your questions at our

1 booth. Thank you very much for your time.

2 [Applause.]

3 MS. BADINELLI: Good afternoon, everyone.
4 I'm Ellen Badinelli, the founder of ScanAvert. And
5 I hope you all are Evelyn Woods speed-reading
6 graduates, because I'm going to fly through this
7 very quickly.

8 ScanAvert is a method to give consumers
9 the ability to determine which products are harmful
10 to them, based upon an allergen profile,
11 prescription profile, or anything that may
12 exacerbate an illness or disease.

13 And here are some fast facts: Primarily
14 the fact that we have a senior prescription drug
15 bill looming in our future, we need to be a little
16 more responsible about how our funds are managed to
17 pay for that. And what ScanAvert does is it puts a
18 measure of responsibility in the hands of the
19 person who is really the primary care physician for
20 each of us: Ourselves.

21 And this just explains how those little
22 leaflets that go with prescription drugs are so
23 useful, as many of us have had difficulty
24 deciphering them.

25 Now what ScanAvert is a particular

1 solution that is available to grocery chains--
2 although it's also available for home and
3 healthcare facilities; any food service facility,
4 whether they be in school districts or public
5 entities.

6 And what a consumer would do is actually
7 pick out their diet, if they had an allergen in
8 their family or their prescription and you can see
9 all the ingredients that are used in synonymous
10 terms and labels. So the mapping process doesn't
11 just look for egg, but it looks for all those other
12 terms used in a label to alert you to the harm of
13 that particular product.

14 You can see Lipitor has its
15 contraindicative substances--grapefruit juice and
16 hebaphrodil [ph]. And you would actually be able
17 to pick out carbohydrate counts if you had someone
18 in your family who was diabetic or vitamin A,
19 potassium, anything that's found in a nutritional
20 label, including the recently regulated fatty
21 acids.

22 You go to your grocer and through either
23 micro-kiosks or self-scanning portable shopper
24 scanners, you would be able to scan your little
25 card which would have your profile imbedded in it

1 because it would be linked to your check-cashing
2 account or loyalty account. And receive
3 information about everything and every product and
4 whether or not it's harmful to you. And by
5 clicking and touching on that screen, you would
6 realize that, perhaps, the vitamin you purchased
7 three months ago, which contains zinc or magnesium
8 is in conflict with the antibiotic you're being
9 prescribed and would suppress its effectiveness.

10 From a cost basis for a senior that may be
11 receiving a drug that might not realize it's
12 consuming particular substances that were
13 contraindicative of that drug, this would really be
14 a cost-saving basis to the taxpayer.

15 And we have some other on here, you'll see
16 some total fat and maximum and minimum evaluations
17 are established; allergy alerts. And prospective
18 substitute products.

19 Now, the nice thing about being a
20 registered ScanAvert subscriber is that you are
21 able to be contacted post point-of-sale, in the
22 event of a recall. Kellogg recently recalled
23 750,000 boxes of egg-free pop tarts, because they
24 were not egg-free. And, yet, as a parent
25 purchasing that box, what a life-saving service for

1 me to be contacted by my retailer directly that
2 this particular product was being recalled.

3 Now, whether or not I actually received my
4 Lipitor from my retailer or from the Internet or a
5 stand-alone pharmacy, because I've identified
6 myself as a Lipitor user, I will get all public
7 service announcements regarding any type of
8 counterfeit activity, contamination or tampering
9 that would be of use to anyone in my family.

10 So this is a real aid to anybody whether
11 or not they actually have a personal computer--
12 although 33 percent of American households report
13 they do--just by entering your grocery store and
14 scanning your card, you would receive this public
15 service announcement, as well.

16 This is just sort of a case-in-point: A
17 very tragic incident where five children basically,
18 I guess, died and this was reported February 21.
19 The very next day another child that was reported,
20 had also died. All in the same area and, maybe any
21 of you folks in this room, might know differently,
22 but my last contact with the CDC there was no
23 specific information about this. But it looks like
24 they were all in the same area; certain retailers
25 or distribution points that were common to these

1 children could have been learned if ScanAvert were
2 in effect.

3 And that's just pretty much how this works
4 into some of your regulatory issues and I'm out of
5 time. So if you would like to speak with me, I am
6 in the display by the vendors and thank you very
7 much.

8 [Applause.]

9 MS. HERBST: Hi, I'm Ellen Herbst, I'm
10 with Spectra Systems Corporation. I'd like to
11 thank the FDA for the speaking opportunity. I'd
12 like to thank everybody who's still in the room for
13 hanging in. And to that end, would everybody
14 please stand up. I'll use 10 seconds of my time
15 for all of you stand up, please. Move your arms
16 around, whatever.

17 And as you're sitting down. I'll ask you
18 to do one thing for me and that is to remember our
19 Website name SPSY--Sam Paul Sam Yellow.com. If you
20 contact us there at information at SPSY.com you can
21 get the complete presentation downloaded to you.

22 Spectra is a materials science company.
23 That is, we develop and sell engineered materials
24 for use as both overt and covert tags for
25 authentication and tracking. We've been in

1 business since 1996. Our customers today include
2 various customer agents, government agencies, both
3 within and outside the United States, as well as
4 commercial businesses in pharmaceuticals, luxury
5 goods, software, the music and entertainment
6 industries.

7 Now, to service all of these customers, we
8 segregate our solutions into solutions that are
9 only available to government agencies. Then
10 solutions that are only available as forensic-level
11 solutions. And then other solutions that are high-
12 level covert, medium-level covert and overt
13 solutions.

14 Our solutions are physical materials.
15 They are used to tag and authenticate both a
16 product, primary packaging, and secondary
17 packaging. As well as providing the reader devices
18 and software to detect or verify that our tag is
19 present.

20 We believe in layering authentication
21 solutions and we believe in ongoing investment in
22 solutions. So, you need to invest today in
23 solutions that are available and commercial today.
24 When other solutions are commercially viable, they
25 should be considered. But engineered materials and

1 electronic solutions that are available today
2 should be implemented today and not wait for the
3 ultimate solution, because there is no ultimate
4 solution.

5 Our products can be incorporated in paper,
6 board stock, metal, glass, plastic, and take the
7 form of particles, fibers, threads, inks, and
8 coatings. Additionally, because of the broad range
9 of products with unique signatures, we can offer
10 dedicated solutions, i.e., each customer can have a
11 dedicated solution.

12 Again, please visit us next door, or visit
13 us at SPSY.com to learn how you can implement a
14 solution today and a secure supply chain. Thank
15 you very much.

16 [Applause.]

17 MR. RUDOLPH: I want to make one slide
18 change in the schedule, due to time constraints, we
19 want to actually have John Myers from the Canadian
20 International Pharmacy Association come up. We
21 understand he has to leave in a few minutes. So,
22 we'll interrupt this panel for this one speaker and
23 then we'll continue with Tim Saarinen.

24 MR. MYERS: Thank you very much for
25 accommodating my flight schedule today. I'm the

1 general counsel to the Canadian International
2 Pharmacy Association and I've come just to speak to
3 the task force a little bit about issues relating
4 to education and educated patients in the United
5 States.

6 CIPA represent Canadian pharmacies that
7 provide international prescription services to U.S.
8 consumers. And regardless of what the outcome may
9 be of current legislative changes, American
10 consumers are continuing to turn to Canada for
11 affordable medications.

12 The interim report identified Canada as a
13 potential portal on the counterfeit question. And
14 CIPA is an organization that has taken the time and
15 the effort to develop standards and procedures
16 essentially to augment existing federal and
17 provincial regulations to address and mitigate what
18 those concerns might be.

19 I've provided a handout to you, as well,
20 with my slides, seeing as I'll have to go very
21 quickly.

22 The consumers of this service are seniors
23 and insured workers losing benefits. And those are
24 the people that we're seeing that are coming to
25 Canada to purchase their medications.

1 These are the types of medications, that
2 generally the profile of what U.S. consumers are
3 coming to Canada to purchase. For many years
4 they've been coming to Canada in person, on bus
5 tours as you've heard. And only recently, have the
6 visits actually been surpassed by electronic means
7 using mail order and the Internet.

8 If you take anything from my presentation
9 today, consumer protection's a shared
10 responsibility in our respectful view. Regulators,
11 pharmacists, and educated patients are the most
12 important component in terms of dealing with the
13 counterfeit issue.

14 This is what an educated patient needs to
15 know before choosing a Canadian pharmacy and
16 members of the Canadian International Pharmacy
17 Association adhere to all of the criteria that I've
18 set out in the notes that I've left you with and
19 I'm not going to take you through all of that
20 information now. But one of the critical
21 components is that anything that the Canadian
22 International Pharmacies sell are approved by the
23 therapeutic products directory in Canada. So, it's
24 critical in making a choice as to what Canadian
25 pharmacies consumers are going to use. You had

1 better address whether they're going to meet these
2 types of criteria.

3 The customer agreement also forms a very
4 important component of the Canadian pharmacies'
5 relationship with the U.S. consumer. I'm not going
6 to take you through that now, but if you go to a
7 Website like crossborderpharmacy.com, and take the
8 time to review the customer agreement that U.S.
9 consumers enter into with Canadian pharmacies, it
10 will give you an idea of what a CIPA customer
11 agreement looks like or a CIPA-member pharmacy
12 agreement looks like. That's our certification
13 mark. And this is how you would verify whether the
14 pharmacy that you're dealing with is a certified
15 member of CIPA. And you can go to the CIPA
16 Website, which is at ciparx.ca for more information
17 about the association.

18 We have a licensing agreement in place
19 requiring pharmacies who participate to comply.
20 And meet or exceed existing standards.

21 And CIPA stands ready to work with the FDA
22 going forward if, out of your task force and your
23 deliberations you come up with certain choices that
24 you want to make about tamper-proof packaging or
25 other counterproofing measures, we're certainly

1 interested in sitting down with your
2 representatives to make sure that our pharmacies
3 are meeting those standards. And I think you very
4 much for your time and for fitting me into the
5 schedule. Thank you.

6 [Applause.]

7 MR. RUDOLPH. I just ask if any, since Mr.
8 Myers is leaving--does any task force member have
9 questions? No. I just would make a request, if
10 it's possible for you to submit any of the
11 documentation as to the standards or any, you know,
12 documents that you have about the standards, if you
13 want to submit them to our docket, I think that
14 we'd be interested in reading those.

15 MR. MYERS: Sure, I'd be happy to do that.

16 MR. RUDOLPH: Thank you, now we'll go back
17 to the previous panel now. I don't know.

18 MR. SAARINEN: I'm Tim Saarinen and I'm
19 representing Alcan Packaging. Our presentation
20 didn't get up here, but I think I can summarize
21 pretty quickly what we do.

22 We're about a \$13 billion company. We are
23 one of the world's leading global manufacturer of
24 packaging materials, including vials, plastic
25 bottles and flexible packaging. I'm going to be

1 focusing on flexible packaging today. And
2 primarily because of the interest in unit in use
3 and also some of the technologies we have.

4 Our package is called Encrypt and it
5 involves somewhere in the order of 30 to 35
6 different types of tagants for flexible packaging
7 materials.

8 On the overt side, we've got color
9 shifting inks; we've got banknote printing, very,
10 very fine text printing. On the covert side, we do
11 things like putting in UV fluorescent inks, which
12 aren't visible in normal light but will show up
13 under fluorescent conditions.

14 There are shifting inks, which can shift
15 with heat or with light. And we can incorporate
16 various tagants into our inks. One of the nice
17 things is that there are a lot of products that are
18 already on stability with our foils and using a new
19 ink will be on the outside of the foil, so it
20 should be relatively rapid transfer. It is a
21 commercial product. There are a number of pharma
22 companies that are working with us currently with
23 these encrypt technologies and it runs on their
24 regular packaging lines, so they're investment is
25 minimal. Thank you.

1 [Applause.]

2 MR. PEER: Good afternoon. I'm Ron Peer,
3 I'm the CPO of Bsecure Group, company out of
4 Israel. We consist of eight technology companies
5 that we have one factor in common, which is all of
6 us are in the technology of security protecting
7 documents and products.

8 And we have diversified experience for
9 more than ten years our products are all over the
10 world and we believe in AT&T which is not the
11 telephone company, which is authentication, track
12 and trace and tamper-evident.

13 So, in that case, instead of continuing my
14 marketing speech, I'll go directly to technology
15 and I'm not going to cover all this. This is just
16 a sample of a suit of a multilayer tailor to a
17 problem. And like the technology provider who
18 tailors the problem to the technology, we usually
19 tailor the solution to the problem.

20 And I'm going to focus on few technology.
21 One of them, it's marking where we can mark in
22 glasses or in plastic, which is not laser etching.
23 It's not on the bottle, it's in the walls of the
24 glass, like the cosmetic industry believed that for
25 track and trace, you need something the diverter or

1 the gray marketeer would have to destroy the
2 product. So, this information is embedded and if
3 you try, even to abraise it, like you can look here
4 down, they try to abraise it, but you still can see
5 it. And where the--stamp that can read the--bar
6 code and provide the information for track and
7 trace.

8 So you have two layers there that you can
9 embed it in any bottle. It's overt, so it can give
10 some perception to the user but, also, it can
11 identify the product and everything that you need
12 in.

13 Taking this technology farther, we are
14 doing what is called multilayer. for instance, one
15 of the problem that some of the speaker talked
16 about is counterfeited of the expiration date.

17 So if you are going to take the shrink,
18 and you can use this technology, you can print, so-
19 called print, the expiration date, which is going
20 to be first embedded in the polymer itself as part
21 of the polymer, not on top, you cannot scratch it,
22 you cannot take it out, but, in addition, on the
23 cap itself. If it's plastic or on the plastic
24 bottle. If, after the customer is opening the
25 shrink, still the expiration date is on the cap or

1 on the plastic bottle, wherever you prefer.

2 So for authentication, it can look at the
3 shrink; it can see whatever message that you know.
4 This technology can provide alpha/numeric or 1-D or
5 2-D bar code, but, in addition, you can use
6 scramble indicia even images, if you'd like to use.

7 Other technology that also started from
8 authentication, this is our DMID, it's digital
9 magnetic ID, it's a low-cost chipless RFID. It
10 started for authentifiber [ph], which is a glass-
11 coated microfiber, that as it creates a signature
12 that can embed it in the box or under an aluminum
13 cap and can be read out of the box. So if you
14 would like to authenticate any product, you don't
15 have to open the package, you can read it out.

16 Taking it a little farther, we make it
17 even carrying information. You can read it out of
18 the shipping container four centimeter, which is
19 one and three-quarter of an inch deep and it
20 carries multiplication of 20/40 and so on.

21 Another technology that we believe--it's a
22 temper evident that you need a special evident to
23 be also not only on the individual package or
24 individual product, you need it also on the
25 shipping container. This special tamper-evident is

1 print on demand as a selective release, you can
2 leave on the package what you like, you can add to
3 it any authentication and also using, what I said,
4 the marking where you--the one that mark on the
5 shrink and the package, you can print on the
6 plastic, you see it stayed on the cardboard after
7 you lift up the tape itself.

8 Last but not least, this is our circle
9 vision. It's based, also, on a long-time proven
10 system, authentication system that is fielded in
11 the world more than ten years with many brand
12 owners, and many governments, including here.

13 This is a machine readable ink that has
14 special characteristic, but what we did, we moved
15 it and we make it invisible so you can--you see a
16 label that is printed, if you try to see wither
17 with video or with other vision system, you won't
18 see anything. But you can see embedded a 2-D bar
19 code.

20 So, all these three that I showed before,
21 it's not just track and trace. the first level,
22 it's authentication, because if someone in the
23 lower level--because you don't need to track and
24 trace all the time. So you getting the same tokens
25 simultaneously authentication feature in the low

1 tier or in the general or whatever you like.

2 And, in addition, in a certain area, you
3 can add this feature. So, you get one, for price--
4 two for a price of one, even though that you said
5 there is no one-size fits all in your documents.
6 This is something that started to go into that.

7 Okay, so, thank you very much, if anyone
8 of you want's to see any demonstration, I'm around
9 here for another ten minutes and then I have to run
10 back home. Thank you.

11 [Applause.]

12 MR. SZUKALSKI: I'm Al Szukalski, sales
13 manager of Enercon Industries and we build
14 induction sealing equipment.

15 Induction sealing equipment has been
16 around for probably, oh, since--been popular since
17 the time of Tylenol. The FDA recognizes induction
18 sealing as an effective method of product
19 protection and tamper evidence.

20 Some of the things that induction sealing
21 will accomplish--it will accomplish tamper
22 evidence; it will prevent leakage; preserve
23 freshness; extend shelf life; prevent pilferage and
24 deter counterfeiting.

25 Now, it's not a cure-all for

1 counterfeiting, but it can be used with certain
2 other materials in order to assist in deterring the
3 counterfeiting. It can be used with holograms,
4 holograms with reversed metalized [ph] messages, UV
5 inks. It's not really bar codes, though, that's a
6 mistake. Custom colors, inks and foams and
7 multimessages in colors. Here's an example of a
8 holographic induction seal.

9 Induction sealing works--there's an inner
10 seal. Traditionally, it's placed in the cap by the
11 cap manufacturer. And it's a simple inner-seal
12 design. It has, in this case, four layers: it'll
13 have a pulp board, a wax holding the pulp board to
14 the foil, a foil or a polymer that will match the
15 land area of the bottle.

16 Induction works by inducing an
17 electromagnetic current into the foil layer of the
18 innerseal. The foil then becomes hot and melts the
19 wax layer into the cap and the polymer onto the
20 bottle.

21 Why would you want an induction seal?
22 It's a cool heating process; there is no heat;
23 creates a hermetic seal; requires little, if any,
24 modification to packaging lines; an the seal takes
25 place after the filling and capping.

1 There are a couple of different--there are
2 a number of different models. There's semi
3 automatic or table top systems that can be used for
4 lab use. There's also the conveyor mounted
5 systems. This system here has an integrated
6 inspection seal and rejection system.

7 Induction sealing systems have been used
8 for round container openings traditionally, but now
9 we've also been able to come up with the technology
10 to seal oval and rectangular containers.

11 We've also, just recently, got into cap
12 induction sealing, which typically was done by a
13 conduction system, which was a hot plate. In this
14 particular case, we're doing this with a sealing
15 head that would create no heat at all.

16 In summary: Induction is a simple and
17 efficient sealing creates a tamper-evident,
18 hermetic seal. Holographic printing of the
19 induction seal deters counterfeiting. Induction
20 seals can be installed on all production lines.
21 Induction seals are available in table-top models
22 and can be accomplished with or without a cap.
23 Thank you.

24 [Applause.]

25 MR. DIETRICH: Thank you. I congratulate

1 the FDA on convening the public meeting to address
2 this pressing national issue. And I think you for
3 allowing us to present information about a cost-
4 effective anticounterfeiting solution in use today.
5 I name is Ed Dietrich, I'm the director of sales
6 and marketing for Flex Products.

7 Flex Products, Incorporated a JDS Uniphase
8 company, embedded, color shifting security
9 technology. We pioneered the use of optically
10 variable pigment, which is now a world standard
11 that protects over 25 billion bank notes in 89
12 countries. Our OVP technology has been in
13 widespread use since the early 1990s and its
14 robustness as a frontline anticounterfeiting
15 solution has been tested time and time again.

16 The newspaper USA Today recently reported
17 that the U.S. Secret Service found that color-
18 shifting inks were the one feature that
19 counterfeiters have been unable to reproduce on
20 U.S. currency.

21 Recent European reports on counterfeit
22 Euro 50 banknotes, also indicate that
23 counterfeiters have been unsuccessful in copying
24 the unique color shifting effect.

25 In response to the growing problem of

1 product counterfeiting, Flex Products, launched the
2 SecureShift line of color shift solutions to
3 specifically address this threat.

4 We've drawn on five decades of experience
5 in optical design, interference physics, and high-
6 tech manufacturing to create a unique
7 anticounterfeit solution; backed by a capital
8 investment of over \$110 million in proprietary
9 equipment, and secured facility we believe
10 SecureShift technology offers an unsurpassed
11 combination of easy-eye authentication; application
12 flexibility, esthetics and affordability.

13 SecureShift technology, this unique
14 technology, has gained rapid acceptance in the
15 pharmaceutical industry. And, today, six of the
16 top 20 largest research-based pharmaceutical
17 companies use SecureShift technology to protect
18 seven leading brands of ethical drugs against
19 fraud. These market leading products generate over
20 \$10 billion in the annual worldwide revenues for
21 their brand owners.

22 Why is SecureShift technology such an
23 effective solution against counterfeiting?
24 SecureShift offers a combination of four key
25 benefits that we feel make it a unique counterfeit

1 solution: Easy eye verification; application
2 flexibility on labels and packaging; esthetics, to
3 be able to blend with a package design; and
4 affordability.

5 And, finally, we feel that SecureShift
6 provides a an effective, rapidly deployable, and
7 affordable cornerstone for a multiprong strategy to
8 combat counterfeit drugs. Thank you very much.

9 [Applause.]

10 MR. VEERBEEK: Good afternoon. My name is
11 Dirk Verbeek, I'm from South Africa and the company
12 I represent is Industrial Fingerprinting.

13 The Industrial Fingerprinting system is
14 based on a patent registered in the United States,
15 originated in South Africa. The registration in
16 Europe and Japan is pending.

17 It describes the application and
18 subsequent tracking a unique and secure code for
19 individual item. Now there are a lot of unique
20 serialization systems available. In this case, the
21 codes are issued from one central database. Also
22 make use of DNA to make it country specific. You
23 can add additional functionality, in other words
24 update an item's history throughout the supply
25 chain.

1 Designated products are recorded and
2 monitored on the patented central loss-control
3 system database and we have a reaction center that
4 monitors any exceptions flagged by the database and
5 is actioned [ph] according to protocols set by the
6 owner.

7 The system, as I said, is from one central
8 database that issues unique and secure encrypted
9 codes. It is hardware based. And the items are
10 monitored by having these codes applied to
11 individual products. Now they can be 2-D bar
12 codes, they can be RFID tags and they are
13 authenticated by a scanning process to the central
14 database at various points of acceptance throughout
15 the supply chain.

16 Individual codes can be updated with mixed
17 destination on the central database. This will
18 provide for a secure environment for products to
19 move through. And it, obviously, provides
20 protection against counterfeit products and the
21 like. It ensures supply chain integrity.

22 Just to quickly run through this is really
23 the greyhound version due to the time constraints.
24 Various 2-D bar codes can be used that are recorded
25 on the central database. RFID tags which also

1 relate back to a number can be recorded similarly.
2 The designated products can have different
3 statuses, like, in transit, export, product recall
4 can be done centrally, expired stock can be
5 monitored.

6 I just want to emphasize that each
7 individual packet down to blister pack, can get a
8 unique code. It is then married to the outside box
9 to create a parent/child relationship. Other of
10 the statuses are for theft are flagged in case of
11 an investigation.

12 I'm quickly going to run through just the
13 basic system architecture. There is a code
14 generation component, which is then put into a
15 database. It is encrypted in the database. And
16 then there's a Web application component. This is
17 then fed through a secure messaging component
18 through the Internet and through a manufacturer.
19 Now, a manufacturer will request codes from the
20 central database. They will be dormant until the
21 manufacturer actually fixes them on the products,
22 registers them on the central database by a method
23 of scanning and through the parent/child
24 relationship, one can go up to pallet level and
25 know through one scan exactly what is down to

1 blister level.

2 Once the product leaves the manufacturer
3 to a warehousing or distribution, it is scanned
4 out. Similarly, at the same time, the destination
5 can be identified, where it's going to. When it
6 arrives at the warehouse or distribution, it is
7 scanned in and that is correlated back to the
8 central database. Any exceptions are then flagged
9 and reacted upon.

10 If it leaves the warehouse or the
11 distributor to a service provider, a pharmacy or a
12 doctor/hospital, it is scanned out once again and
13 scanned in at the service provider and the final
14 but the most important is at-patient level, it can
15 also be scanned out and scanned in to provide
16 exactly the track and trace.

17 This provides the complete from the
18 manufacturer right down to the patient level,
19 everything that has been discussed, we believe this
20 system can do it.

21 It has been developed by Industrial
22 Fingerprinting and Side Base South Africa. We make
23 use of the Side Base IQ Database and various of the
24 Side Base components, we use a cipher machine that
25 provides the encrypted codes, so it is hardware