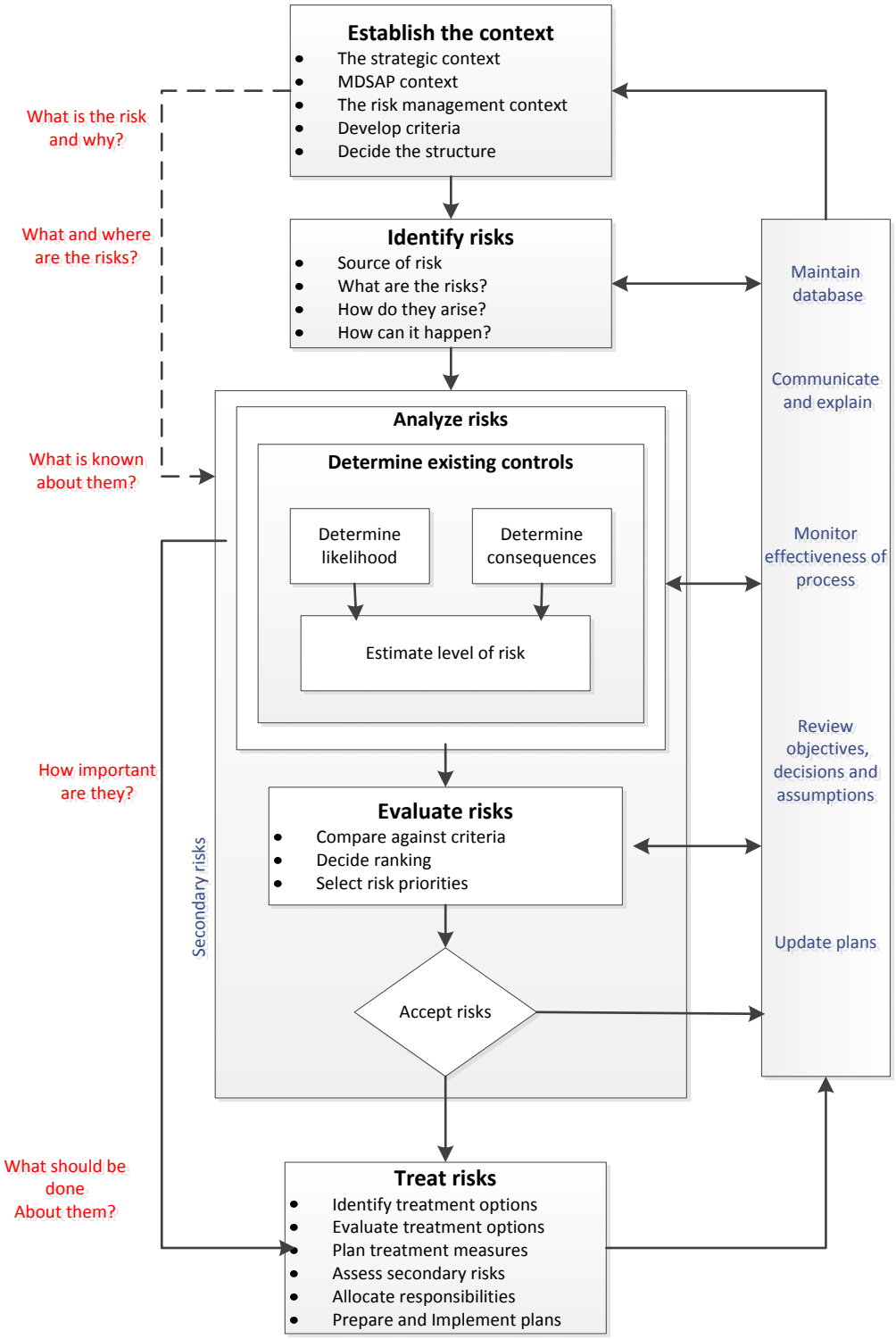
MDSAP QMS F0004.1.001 Risk Management Process Flowchart

When to apply Quality Risk Management?