

# Gene Therapies in the Clinic: A Product Perspective

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# Presentation outline

- Products regulated by the Office of Cellular, Tissues and Gene Therapies (OCTGT) in CBER
- Introduction to gene therapy, gene therapy products and gene delivery approaches
- Manufacture of gene therapy products
- Gene therapy products in the clinic

# Products regulated by OCTGT

## CELL THERAPY PRODUCTS

- Stem cells and stem cell-derived products
  - Examples: Hematopoietic, mesenchymal, embryonic, umbilical cord blood
- Cancer vaccines and immunotherapies
  - Examples: Dendritic cells, activated T lymphocytes (TILs), B cells, monocytes, peptides, recombinant proteins
- Somatic cells
  - Examples: Allogeneic pancreatic islets, chondrocytes, myoblasts
- Cell lysates and extracts
- Cells plus scaffold matrix
  - Examples: Encapsulated cells, tissue engineering products

# Products regulated by OCTGT

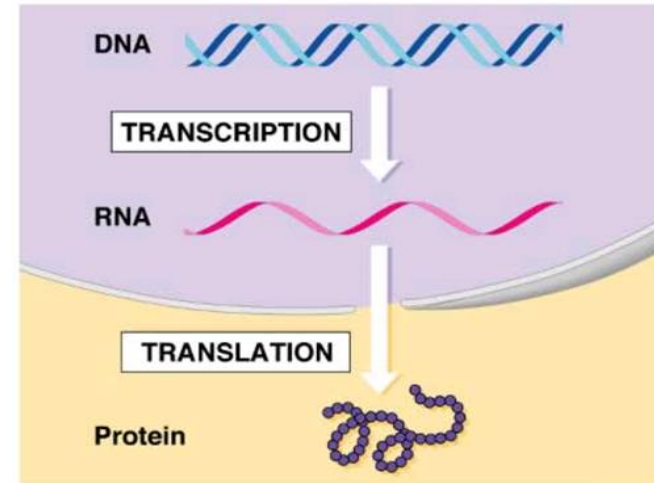
## GENE THERAPY PRODUCTS

- Recombinant Vectors
  - Plasmids
  - Viral
    - Examples: Adenoviruses, Adeno-associated Virus (AAV), Retroviruses & Lentiviruses, Herpes Simplex Virus, Poxvirus
  - Bacterial
    - Examples: Listeria, Salmonella, Clostridium
- Gene modified cells
  - Modified T cells (CAR-T), dendritic cells, fibroblasts, stem cells

# Gene therapy (GT): Definition

All products that:

- Mediate their effects by transcription and/or
- Translation of transferred genetic material and/or
- By integrating into the host genome, and
- Are administered as nucleic acids, viruses, or genetically engineered microorganisms.



*- 2006 Guidance for Industry-Gene Therapy Clinical Trials- Observing Subjects for Delayed Adverse Events.*

The GT product may be used to modify cells in vivo or transferred to cells ex vivo prior to administration to the recipient.

# Delivery of GT products

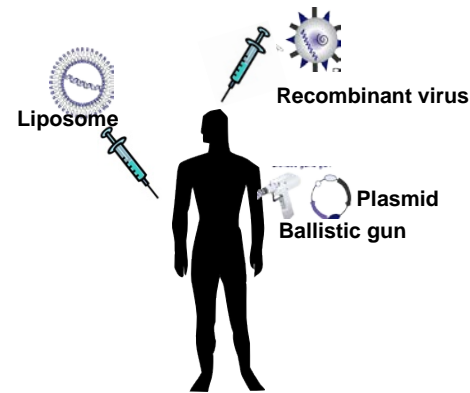
## Viral Vectors

Retrovirus/Lentivirus  
Adenovirus  
Adeno-Associated Virus  
Herpes Simplex Virus  
Vaccinia Virus

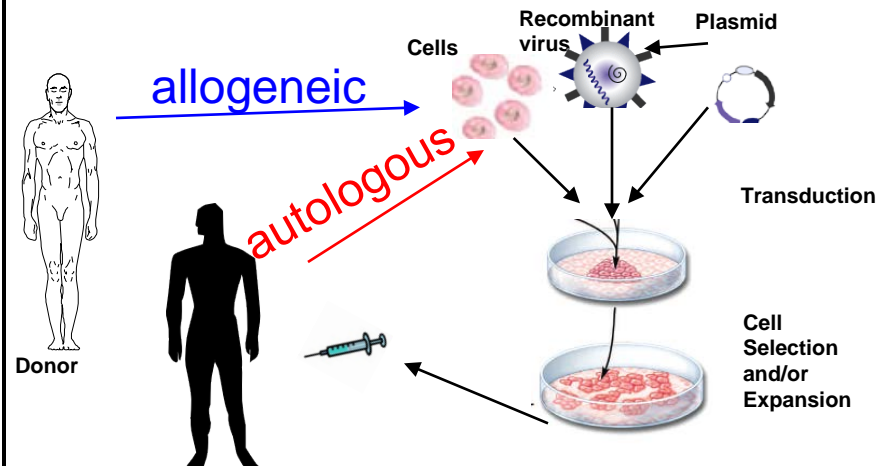
## Non-viral Vectors

Naked DNA  
plasmids  
Liposomes  
Molecular conjugates

## *In vivo* (direct)

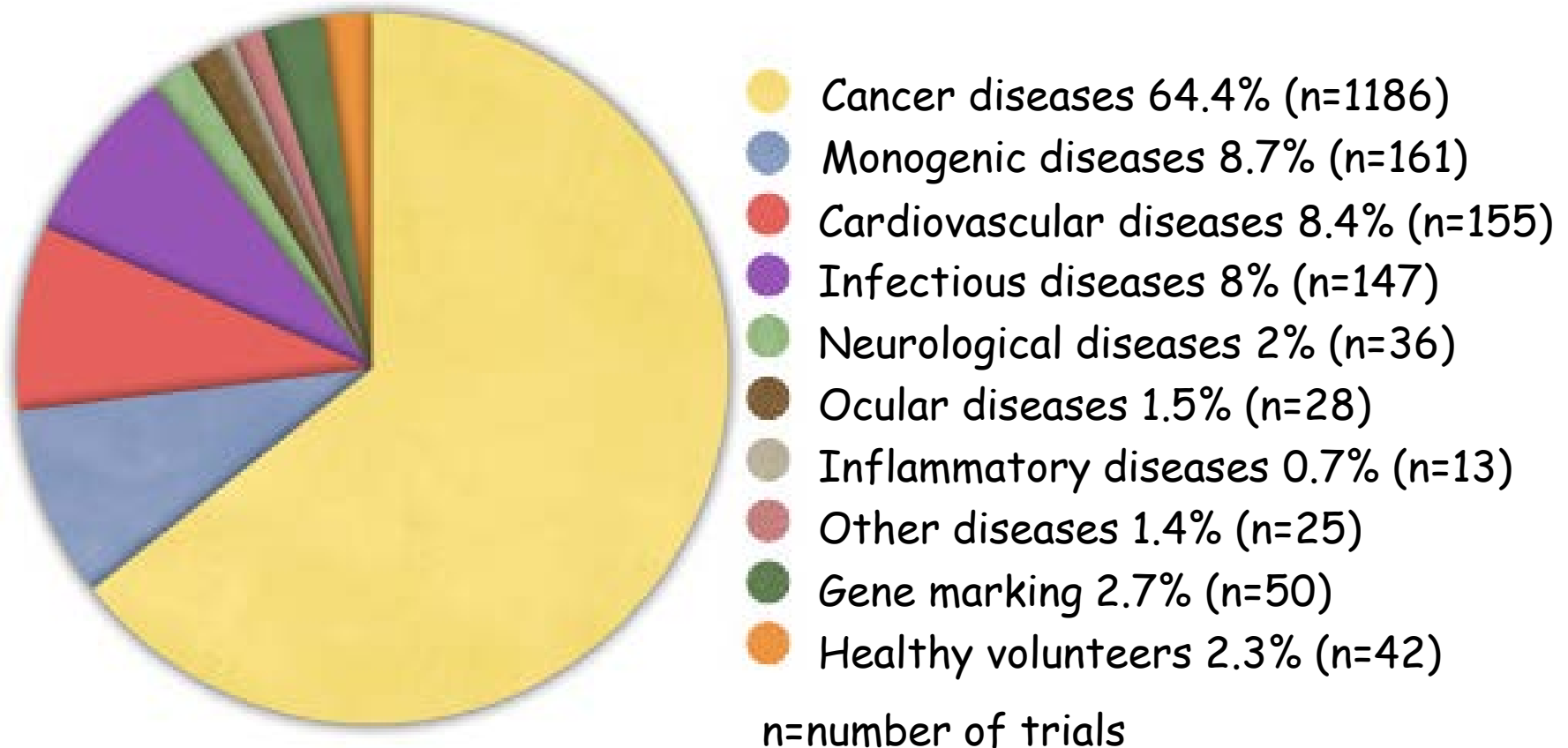


## *Ex vivo* (via cells)



# GT products: Indications

## Indications Addressed by Gene Therapy Clinical Trials





# Factors affecting safety and efficacy of gene therapy vectors

- Delivery and efficiency of gene transfer
- Target specificity
- Ability to infect dividing/non-dividing cells
- Immunogenicity and toxicity
- Long term Vs short term expression
- Genotoxicity: Insertional mutagenesis

General manufacturing scheme

**Allogenic/Autologous  
cells**

**Producer Cells**  
Mammalian, bacterial, primary or qualified banked

**Culturing: Cell Expansion**

**Transduction**  
Plasmid, Virus (qualified banks)

**Harvest**

**Purification**

**Bulk Drug Substance**  
dilution, formulate, fill

**Final Formulated Product**

**QC  
Tests**

**QC  
Tests**

**QC  
Release  
Tests**

**RELEASE**  
↓  
**STABILITY**

# Final product testing

## Safety

- Sterility, mycoplasma, adventitious agent testing

## Purity

- Endotoxin, residuals

## Identity

## Potency

## Objective?

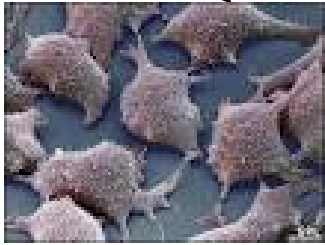
- Demonstrate product safety and quality
- Show lot-to-lot consistency

GT product manufacturing is a  
complex biological process

# Starting material

## Cells

Fastidious and diverse



## Vector

Unique make-up and growth requirements



**Biological Process**  
Complex and Variable

## Raw Materials

Complex (quality and source)  
Animal-derived (adventitious agents)



media



serum

# Manufacturing process

- Complex biologicals
  - Limit cell and process impurities
  - Limit process variability
- No terminal sterilization
  - Aseptic processing throughout manufacture
  - Closed manufacturing systems wherever feasible
- Patient specific
  - Limited product for testing
  - Need to prevent product mix-ups
  - Limited shelf life (due to cell viability)

GT products:  
Common regulatory challenges



- Potency
  - Mechanism of action not defined, potency assay does not provide a meaningful measurement of biological activity
- Stability
  - Formulation, cryopreservation -> viability, potency??
- Lot size
  - Patient specific, small scale
- Characterization/Purity
  - Limited purification process, heterogeneity, cell-derived impurities
- Scale-up
  - Undefined variables due to complex biology of production process
- Storage/shipping
  - Some GT products are not 'off the shelf' products, i.e., these products are patient-specific, not always frozen and require special handling and shipping

GT products:  
Challenges in the clinic

- Dose
  - Manufacturing limits, volume limits, dose does not always correlate with toxicity and efficacy
- Vector delivery (route of administration, device) and vector targeting
  - Imaging, monitoring for related AEs
- Immune reactions: anti-vector, anti-transgene, autoimmune
  - Vector clearance -> ineffective repeat dosing
  - Off target effects, cytokine storm ->SAE
  - Vector purity -> high antigenic load, low effective dose

- Vertical vector transmission and vector shedding
  - Monitoring in the clinic
- Vector integration and latency
  - Long-Term Follow-Up (LTFU)
- Mechanism of action: not elucidated
  - Selection of endpoints, surrogate measures of efficacy

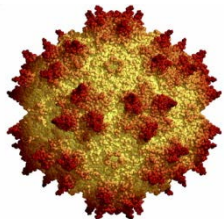
Progress in the clinic:  
Recent reports

# AAV-vectored gene therapy in Hemophilia B



**CONCLUSIONS**

Peripheral-vein infusion of scAAV2/8-LP1-hFIXco resulted in FIX transgene expression at levels sufficient to improve the bleeding phenotype, with few side effects. Although immune-mediated clearance of AAV-transduced hepatocytes remains a concern, this process may be controlled with a short course of glucocorticoids without loss of transgene expression. (Funded by the Medical Research Council and others;



*Note: The first AAV-vectored gene therapy Phase I/II trial for hemophilia started in 1999*

The NEW ENGLAND JOURNAL of MEDICINE

EDITORIAL



Merry Christmas for Patients with Hemophilia B

Katherine P. Ponder, M.D.

In sum, this gene therapy trial with an AAV8 vector for hemophilia B is truly a landmark study, since it is the first to achieve long-term expression of a blood protein at therapeutically relevant levels. If further studies determine that this approach is safe, it may replace the cumbersome and expensive protein therapy currently

## Challenges:

- Immune clearance and toxicity
- Sustained expression
- Optimized dosing

# Autologous CAR-T cells in cancer treatment



## T Cells with Chimeric Antigen Receptors Have Potent Antitumor Effects and Can Establish Memory in Patients with Advanced Leukemia

Michael Kalos *et al.*

*Sci Transl Med* **3**, 95ra73 (2011);

DOI: 10.1126/scitranslmed.3002842

Editor's Summary

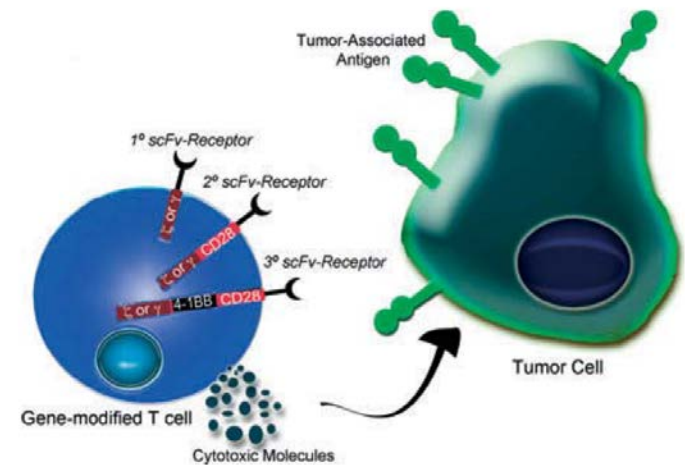
Go CAR-Ts in the Fast Lane

### LEUKEMIA

## T Cells with Chimeric Antigen Receptors Have Potent Antitumor Effects and Can Establish Memory in Patients with Advanced Leukemia

Michael Kalos,<sup>1,2\*</sup> Bruce L. Levine,<sup>1,2\*</sup> David L. Porter,<sup>1,3</sup> Sharyn Katz,<sup>4</sup> Stephan A. Grupp,<sup>5,6</sup> Adam Bagg,<sup>1,2</sup> Carl H. June<sup>1,2†</sup>

... syndrome. Here, we show that the CART19 cells mediated potent clinical antitumor effects in all three patients treated. On average, each infused CAR T cell and/or their progeny eliminated more than 1000 leukemia cells in vivo in patients with advanced chemotherapy-resistant chronic lymphocytic leukemia (CLL). CART19 cells underwent robust in vivo T cell expansion, persisted at high levels for at least 6 months in blood and bone marrow (BM), continued to express functional receptors on cells with a memory phenotype, and maintained anti-CD19 effector function in vivo.



Berry *et al.*, *Tissue Antigens* (2009) 74: 277-289

### Challenges:

- Persistence
- Trafficking
- Toxicity
- Manufacturing

# OCTGT Contact Information

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## Regulatory Questions:

Contact the Regulatory Management Staff in OCTGT  
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or [Lori.Tull@fda.hhs.gov](mailto:Lori.Tull@fda.hhs.gov)  
or by calling (301) 827-6536

## OCTGT Learn Webinar Series:

<http://www.fda.gov/BiologicsBloodVaccines/NewsEvents/ucm232821.htm>



# Public Access to CBER

CBER website:

<http://www.fda.gov/BiologicsBloodVaccines/default.htm>

Phone: 1-800-835-4709 or 301-827-1800

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Phone: 301-827-3821

Manufacturers Assistance and Technical Training Branch  
(MATTB)

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Phone: 301-827-4081

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# Thank you!

We used to think that our fate was in our stars,  
but now we know that, in large measure, our fate  
is in our genes

-James Watson