

Lifecycle Management of Approved Drug Products- FDA Perspective

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Pharmaceutical Quality

A quality product of any kind consistently meets the expectations of the user.



Drugs are no different.

A close-up photograph showing a hand holding an orange pill bottle, pouring several white, oval-shaped pills into the palm of another hand. The background is softly blurred, focusing attention on the action of dispensing the medication.

**Patients expect safe and effective
medicine with every dose they take.**



Pharmaceutical quality is
consistently meeting standards
that ensure every dose is safe
and effective, free of
contamination and defects.

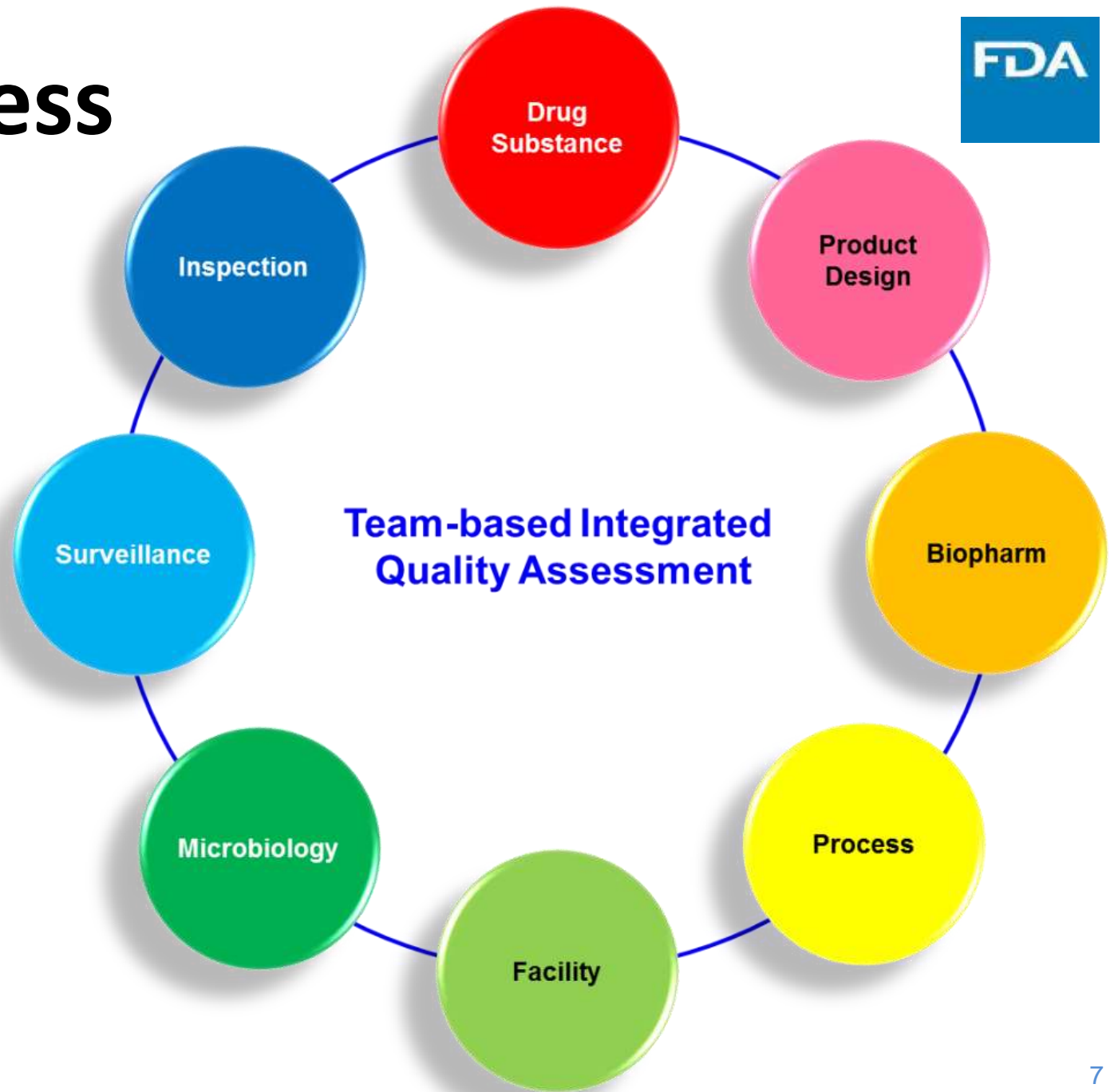


It is what gives patients confidence
in their *next* dose of medicine.

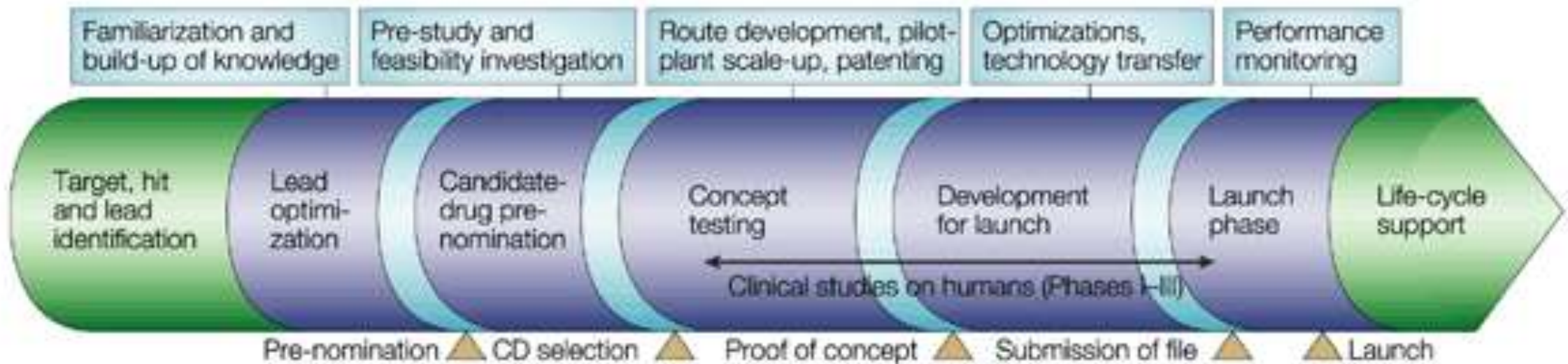
CMC Review Process



- Inclusive of drug substance, drug product, manufacturing, and facilities expertise
 - Inspection, Surveillance and Post-market reviewers as needed
- Uses science- and risk based approach that is patient-focused



Drug Development Process



Drug Approval Process-Overview

- Discovery
- Development- Chemistry/Biology/Feasibility
- Non-Clinical
- Pre- IND
- IND- Phase I

Drug Approval Process-Overview (cont.)

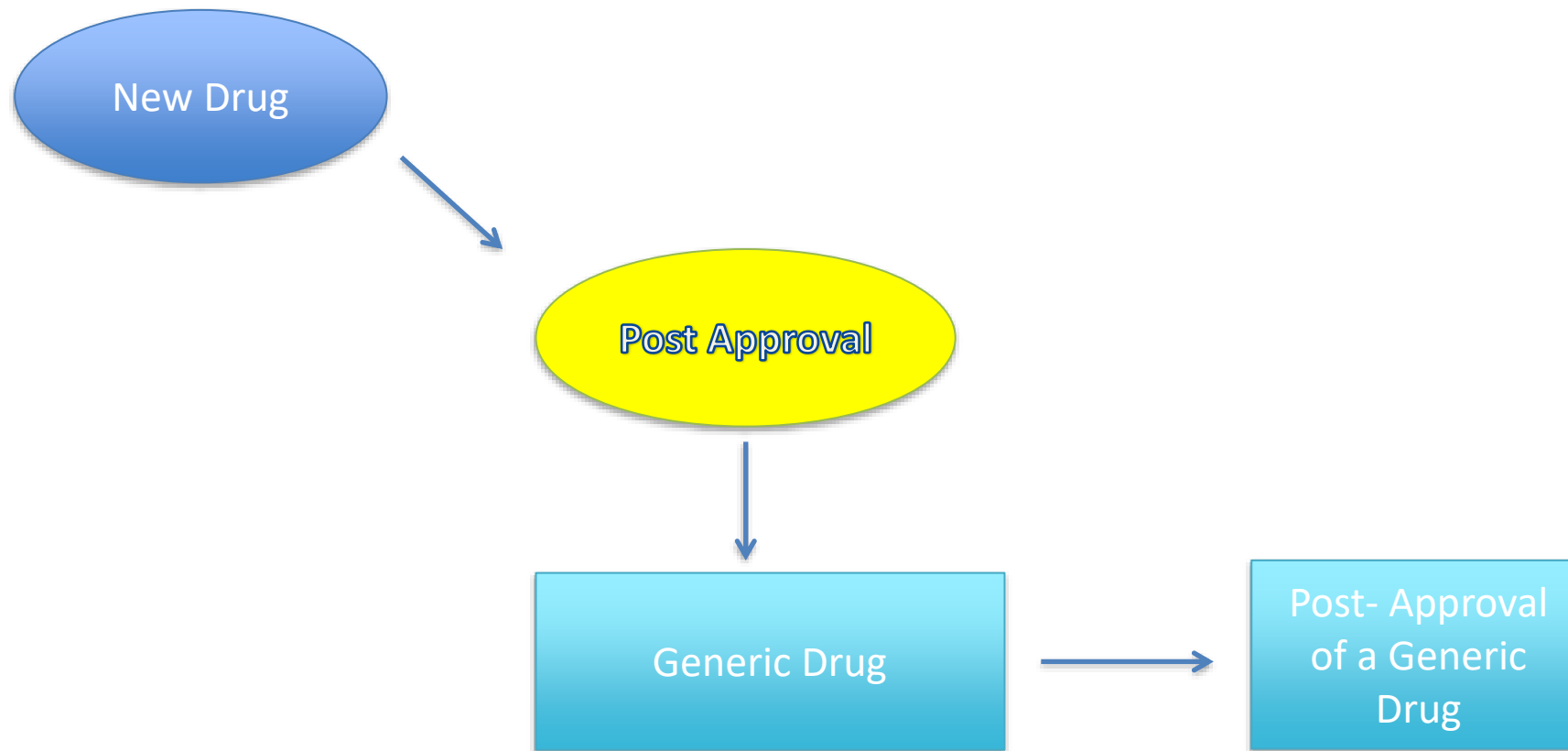


- IND- Phase II
- IND-Phase III
- NDA Submission to FDA for Approval
- Phase IV-Post Marketing Surveillance

CMC Essentials

- The Main Body of Data
 - Drug Substance
 - Drug Product
 - Packaging and Stability
 - Placebo Information (applicable only for INDs/clinical trials)
 - Labeling

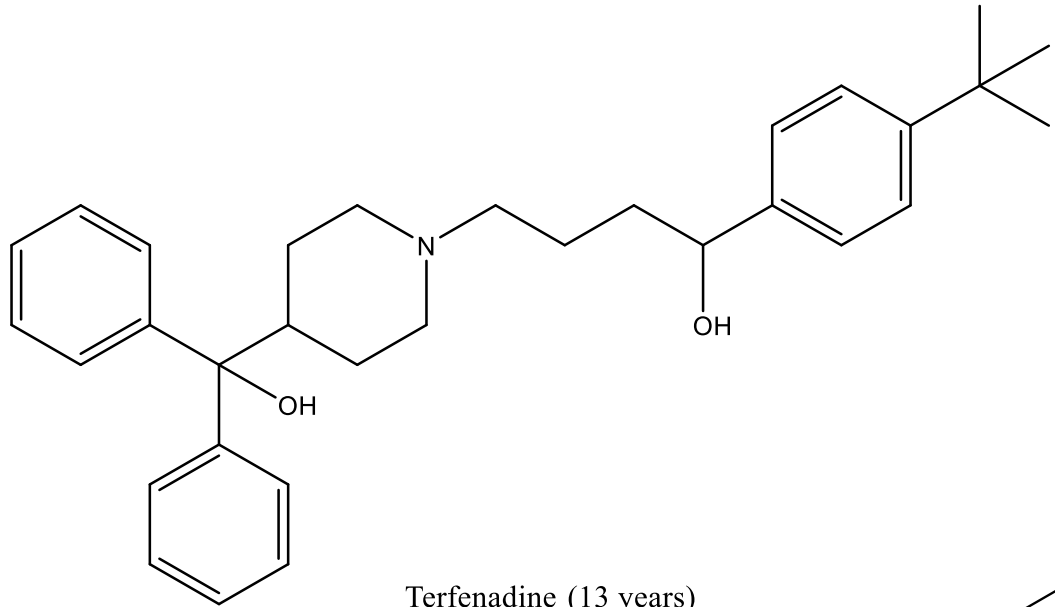
Defining the Lifecycle



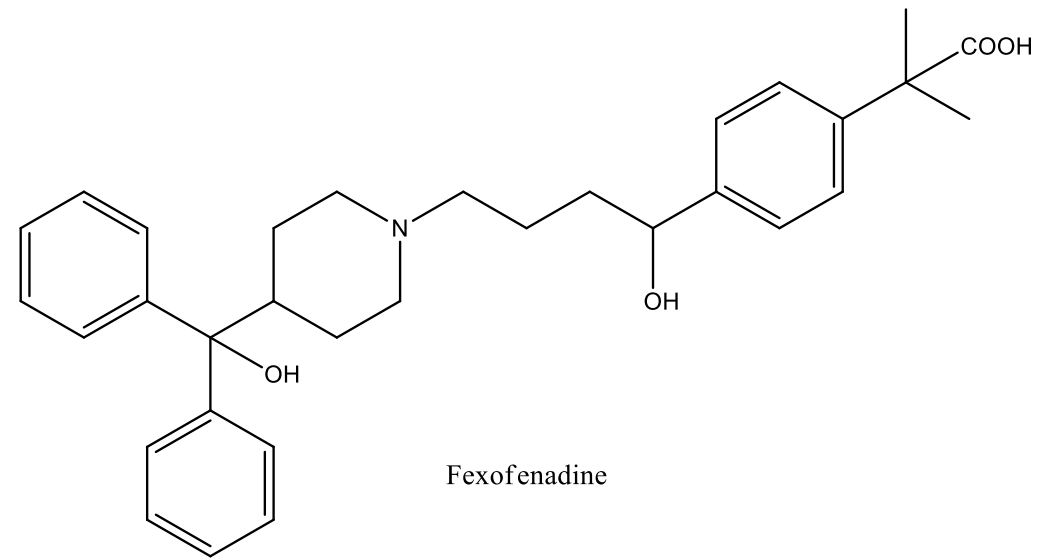
Lifecycle Examples

- Learnings from clinical trials define the pathway
- Post-marketing experience
- The Following four slides provides a short lifecycle history of some unusual drug entities as examples!

Seldane and Allegra

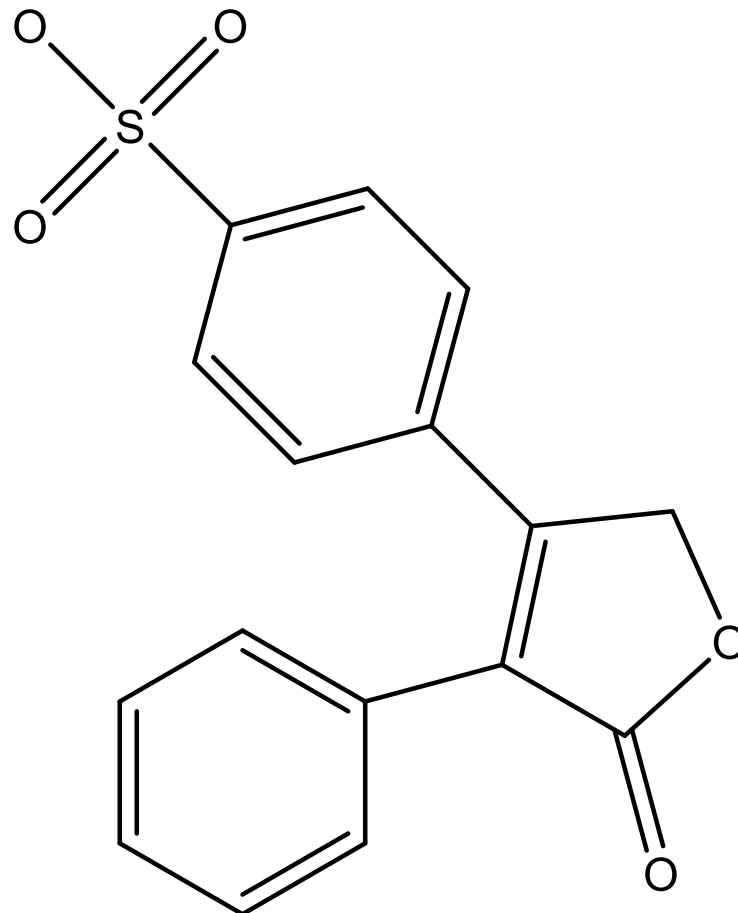


Terfenadine (13 years)



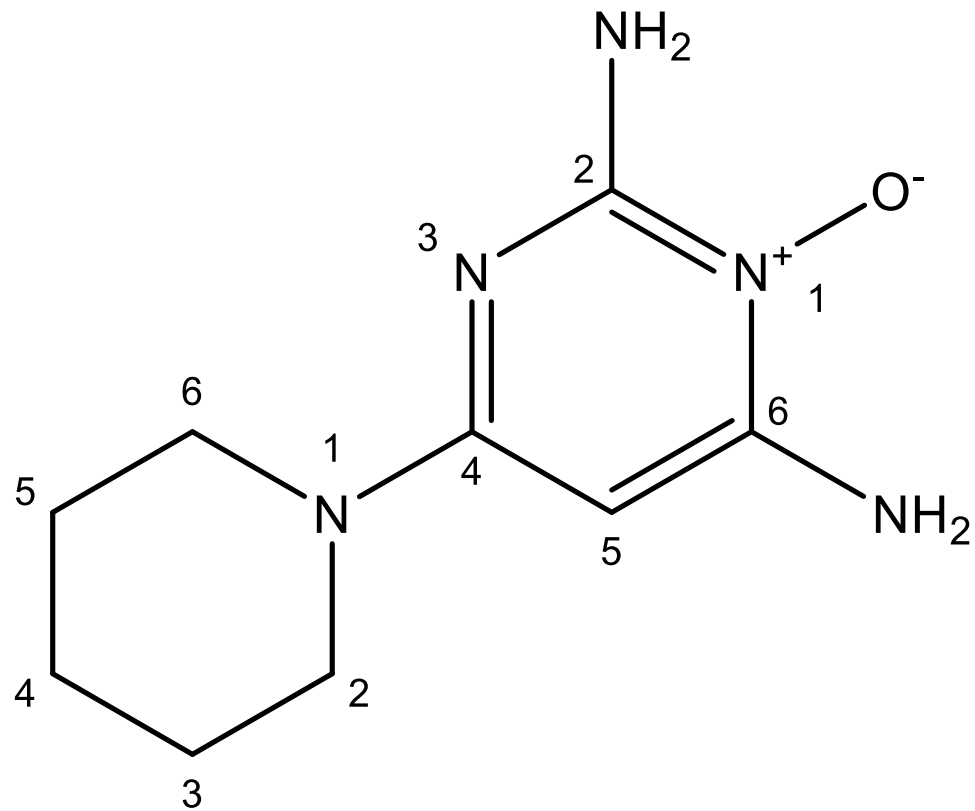
Fexofenadine

Vioxx

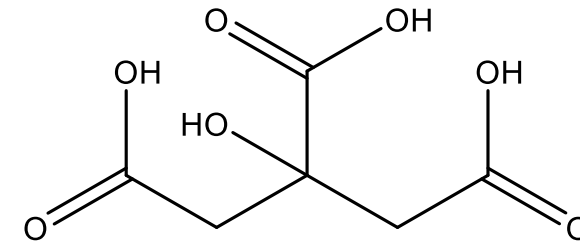
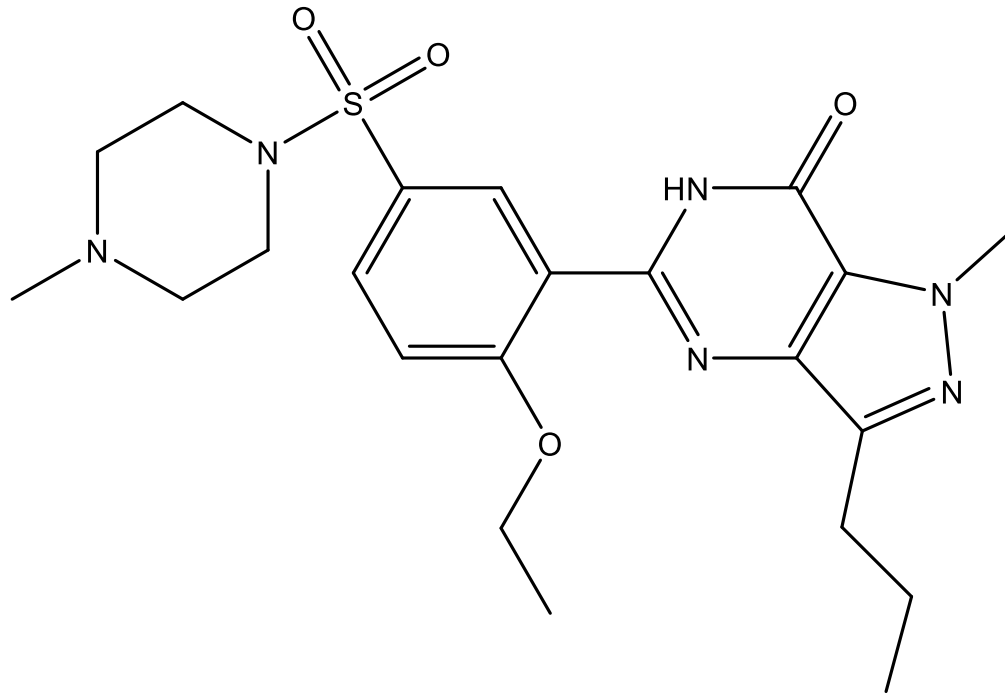


Vioxx (5 years)

Minoxidil



Viagra (sildenafil citrate)





Why Post-Approval CMC Changes?

- Continuous improvement
 - Product Optimization
 - Incorporating new technologies
 - Process improvement (based on historical knowledge)
- Regulatory Requirements/Commitments
- Product quality issues
- Business Reasons
 - Supply & Demand



Types of Supplements

- Efficacy supplements
 - Claim for a New Indication in the Labeling
 - Changes in the dosing regimen
 - Safety Changes (precautionary statements/Blackbox warning/new contraindications)
 - Addition of dosing information for special population
- Labeling supplements
 - Changes in the approved labeling, including package insert, immediate container and carton labels, or medication guide
- CMC Supplements
 - Changes in the drug substance and/or drug product manufacturing, analytical changes, site changes etc..



Regulatory Review Times

- Investigational New Drugs- Phase I -30 days
- NDA
 - Standard 10 months
 - Priority- 6 months
- Post- Approval Supplemental applications
 - Prior Approval (4 months)
 - CBE-30 or CBE-0 (6 months)

Typical Post-Approval CMC Changes



- Drug Substance
 - New manufacturing site
 - New supplier for regulatory starting materials
 - Changes to the route of synthesis
 - Changes to the manufacturing process
 - Changes to the in-process controls and/or drug substance specifications
 - Changes to the shelf life or retest period....

Typical Post-Approval CMC Changes

- Drug Products
 - New manufacturing site
 - Changes to the manufacturing process and/or equipment
 - Changes to the formulation
 - Changes to the container closure system
 - Changes to the specifications
 - Changes to the shelf-life (extension or reduction)
 - Introduction of new strengths
 - Introduction of a new presentation

Regulatory Basis for Post-Approval Changes



- 21 CFR 314.70
 - § 314.70 Supplements and other changes to an approved application.
 - The applicant must notify FDA about each change in each condition established in an approved application.



Regulatory Basis- FDA Guidances

- Changes to an approved NDA or ANDA
- Scale-up and post-approval change (SUPAC)
- SUPAC-IR, SUPAC-MR, SUPAC-SS
- SUPAC: Manufacturing equipment addendum
- CMC post-approval manufacturing changes to be documented in annual report
- Comparability protocol – Chemistry, Manufacturing, and Controls information
- PAC-ATLS: post-approval changes – analytical testing laboratories sites

Guidance for Industry

Changes to an Approved

NDA or ANDA

**U.S. Department of Health and Human Services Food and Drug
Administration**

Center for Drug Evaluation and Research (CDER) April 2004
CMC

Revision 1



Regulatory Basis- ICH Guidances

- All relevant ICH Guidances
 - ICH Q1A to Q14

<https://www.ich.org/page/quality-guidelines>

Regulatory Basis- FDA Guidances



- FDA Guidances

<https://www.fda.gov/regulatory-information/search-fda-guidance-documents>

ICH Q12

Fundamental tools and enablers to support harmonized lifecycle management:

- Established Conditions (EC)
- Product Lifecycle Management (PLCM)
- Post-Approval Change Management Protocols (PACMP)
- Pharmaceutical Quality Systems (PQS)

Comparability Protocols

- A Comparability Protocol (CP) is a comprehensive, prospectively written plan for assessing the effect of a proposed CMC post-approval change(s) on the identity, strength, quality, purity, and potency of a drug product or a biological product as these factors may relate to the safety or effectiveness of the product (i.e., product quality).

Agency definition in draft guidance published April 2016

Emerging Technology



Guidance:

- [Guidance for Industry: Advancement of Emerging Technology Applications for Pharmaceutical Innovation and Modernization](#)
- [Guidance for Industry: Quality Considerations for Continuous Manufacturing](#)

Classification of CMC Changes

- Major changes (Prior Approval Supplements)
 - High impact to the product quality
 - Cannot be implemented until approved
 - Four months review clock
- Moderate changes (Changes Being Effected in 30 Days Supplements)
 - Moderate impact to the product quality
 - Can be implemented 30 days after submission at the applicant's own risk
 - Six months review clock
- Minor changes (Changes Being Effected in 0 Days Supplements or Annual Reportable)
 - Minimal risk to product quality
 - Can be implemented immediately after submission
 - Six months review clock for supplements



Meetings with FDA

- Types of meeting
 - Type A
 - Granted within 30 days
 - Type B
 - Granted within 60 days
 - Type C
 - Granted within 75 days

www.fda.gov

Source: <https://www.fda.gov/downloads/Drugs/DevelopmentApprovalProcess/SmallBusinessAssistance/UCM466486.pdf>

Conclusions

- Post-Approval changes are essential for the process improvement of the Drug Product
- Patient response and potential for repurposing
- Market demands
- Continuous Improvement & Essential to maintain Product Quality and Patient Safety



THANK YOU!