



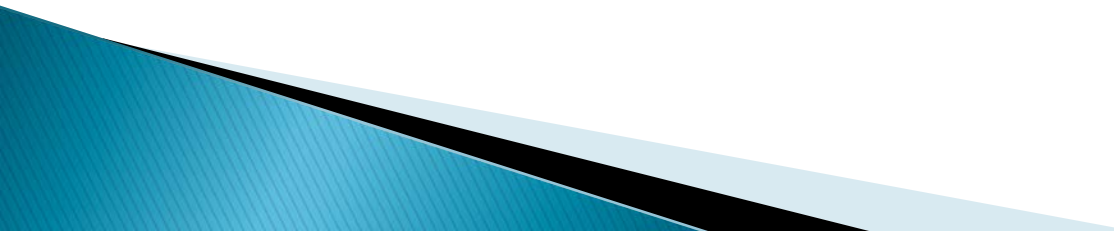
The Maturity Model Journey

Defining Requirements and Business Processes

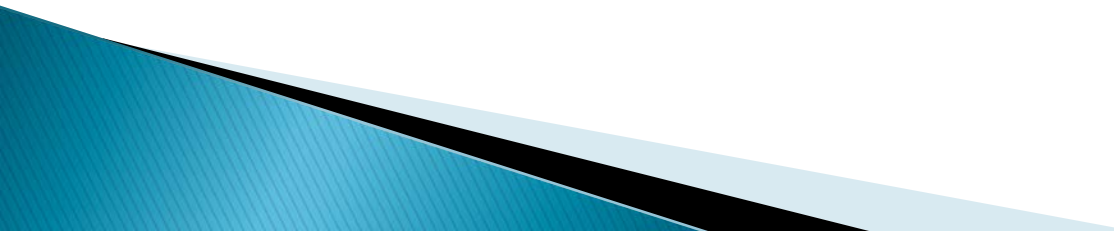
Mark Rutkiewicz, VP Quality, Innovize



Innovize

- ▶ Contract manufacturer to medical device companies for 10+ years
 - ▶ In 2013, Innovize's Quality System certified to ISO 9001, ISO 13485 and built to meet 21 CFR 820
 - ▶ Procedures written to meet requirements in the ISO standards and FDA QSR
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Innovize's Transformation

- ▶ In 2014, started conversion to a process-based business system architecture with 20 business processes
 - ▶ Defined business process interactions as required per the ISO standards
 - ▶ June 2016, CMMI Proof of Concept
 - ▶ October 2016, CMMI Pilot Test
 - ▶ 2017, Enrolled in the FDA Voluntary Quality Program Pilot
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Medical Device Company Business Requirements – sampling

FDA Regulations and Guidances

- ▶ 21 CFR 803 – Medical Device Reporting
- ▶ 21 CFR 806 – Corrections and Retirements

International Standards and Guidances

- ▶ ISO 13485 – Quality System Requirements for Medical Devices
- ▶ ISO 13486 – Medical Device Quality System Requirements for Maintenance
- ▶ EU MDD to the new MDR 2017/745 MDR
- ▶ SOR 98-202 – Canadian Medical Devices Regulations
- ▶ RDC-59 – Brazilian GMP Regulations

EU Directives and the MEDDEVs

CE Marking & Quality Control for Medical Devices
MEDDEV documents

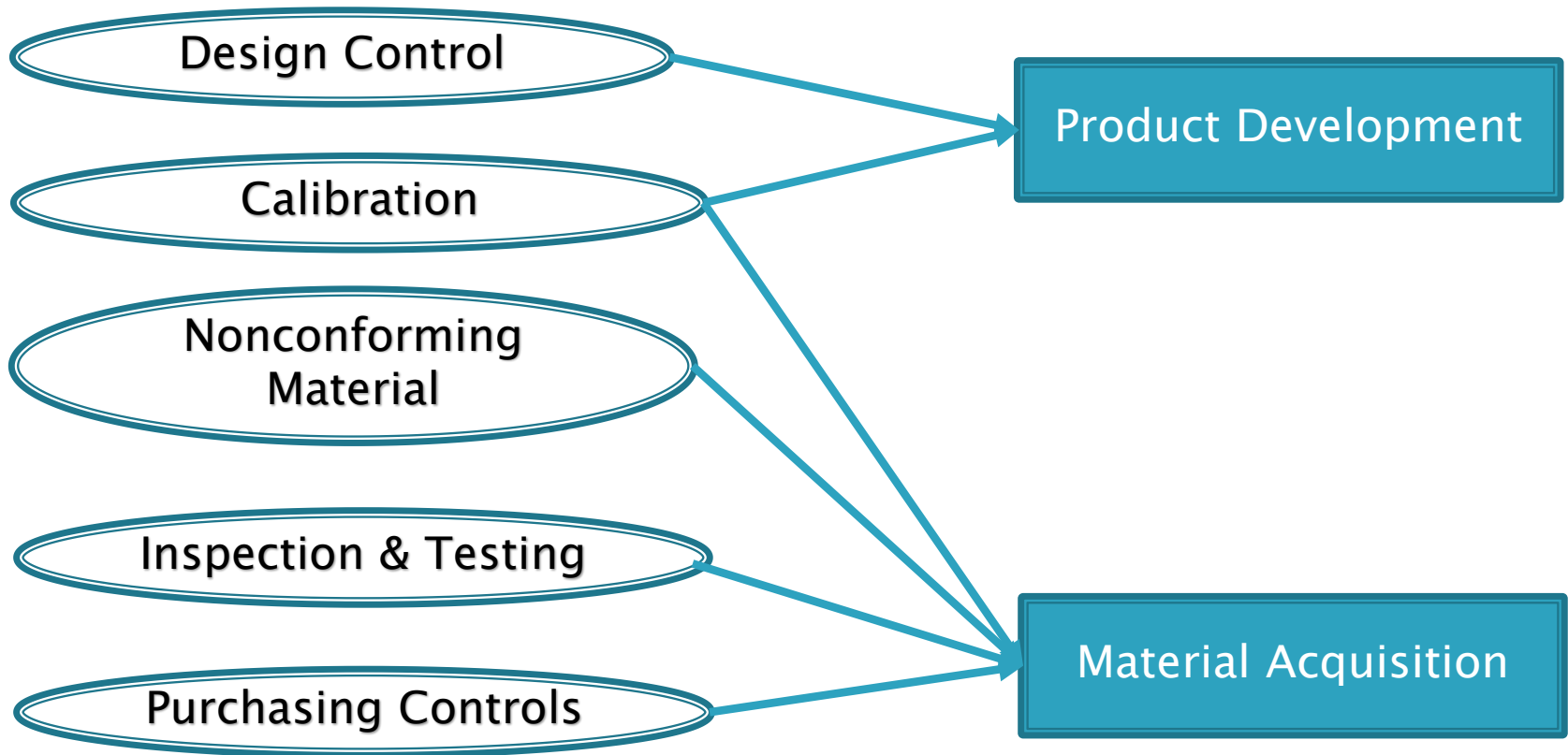
Canadian Regulations

Japanese Regulations

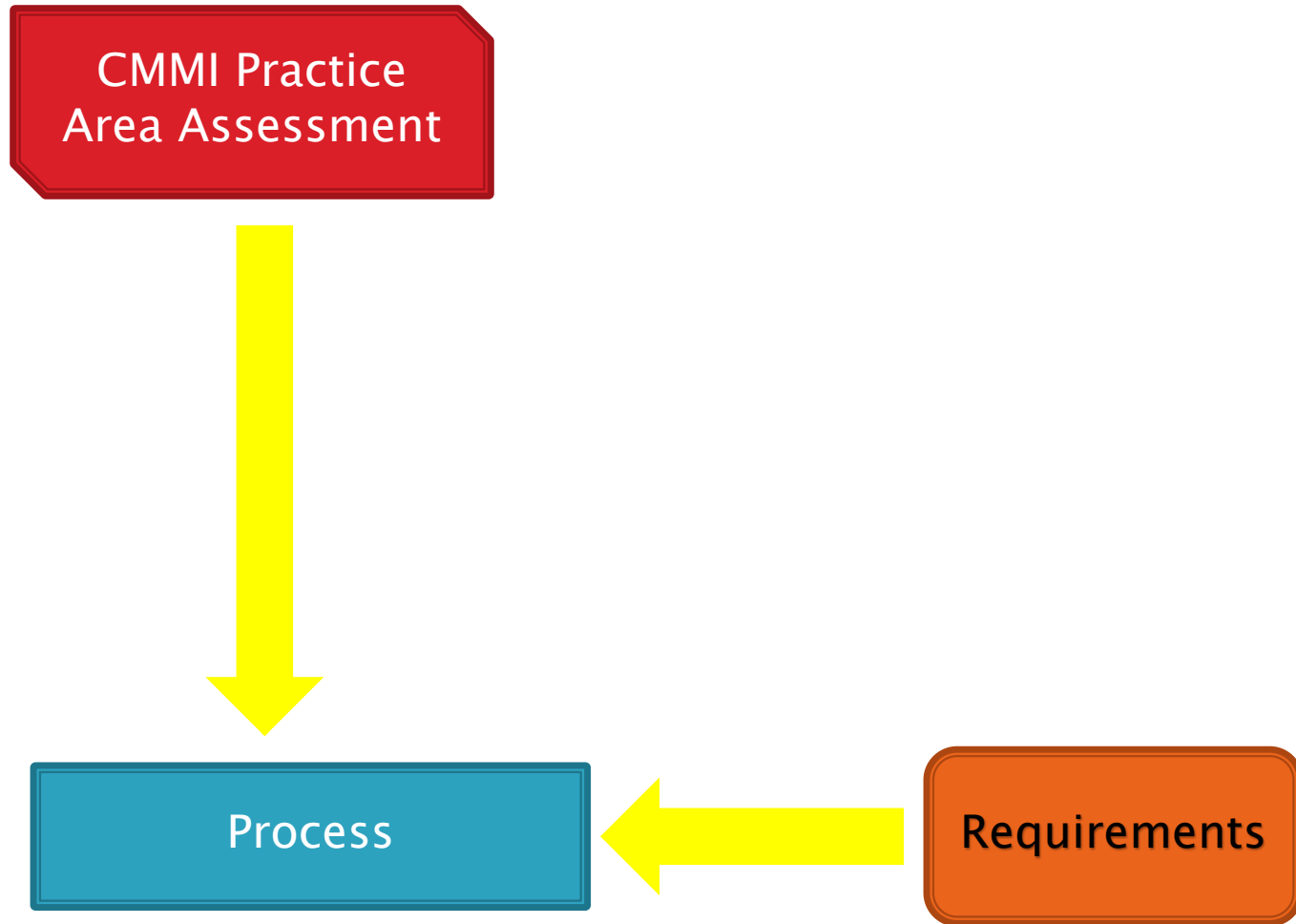
Brazilian Regulations

Chinese Regulations

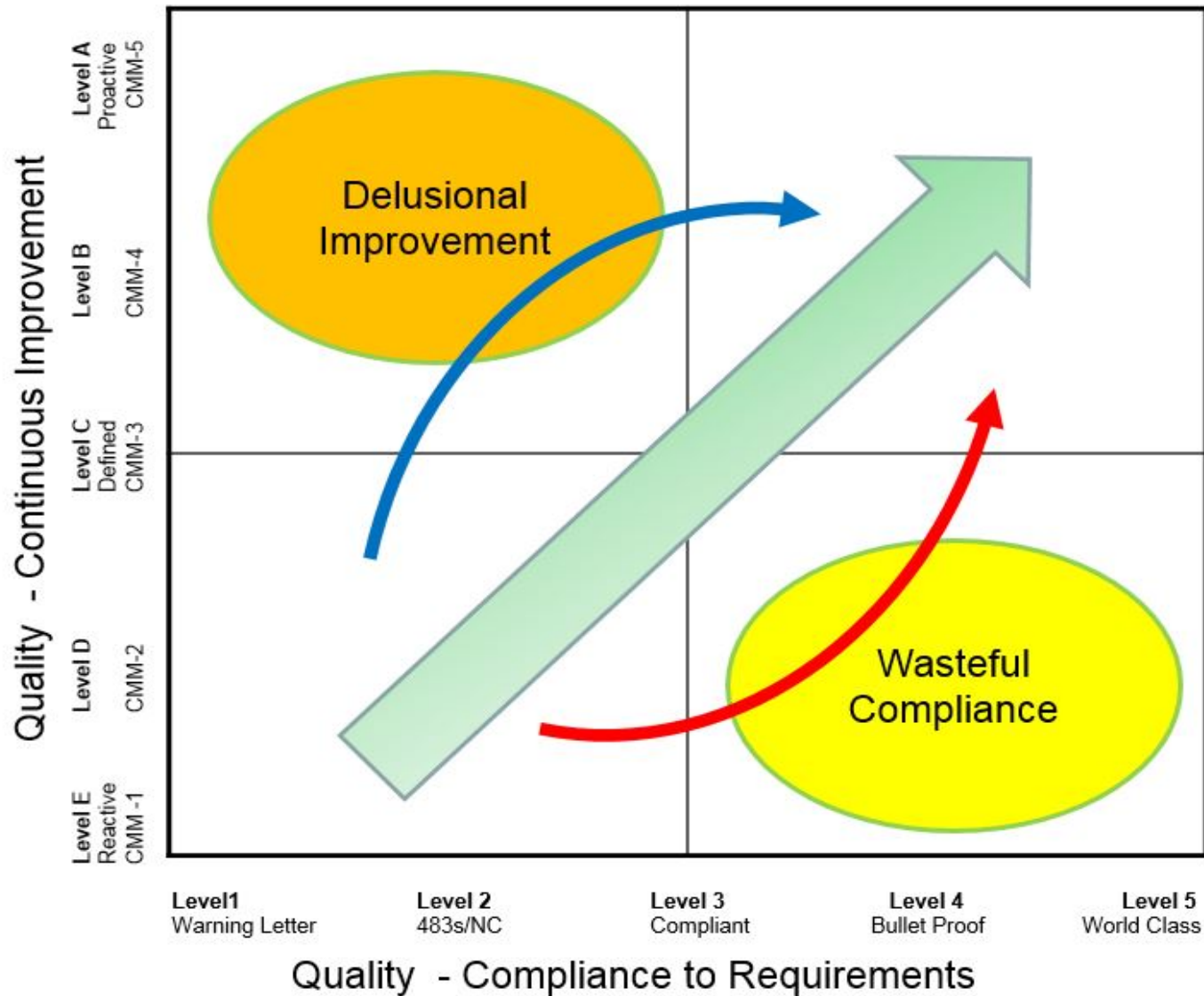
Map Business Requirements to Business Processes (not 1-1)



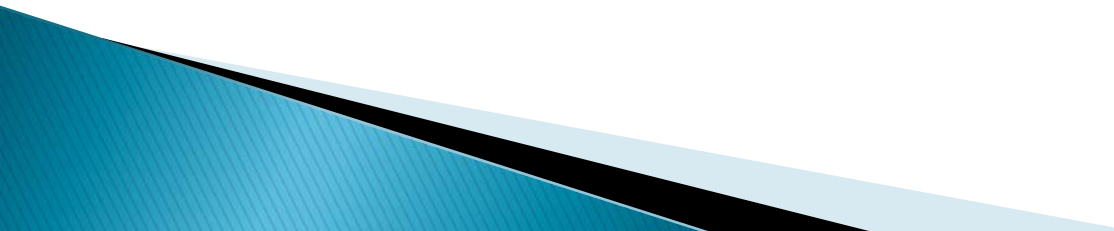
Quality System – Compliance and Improvement



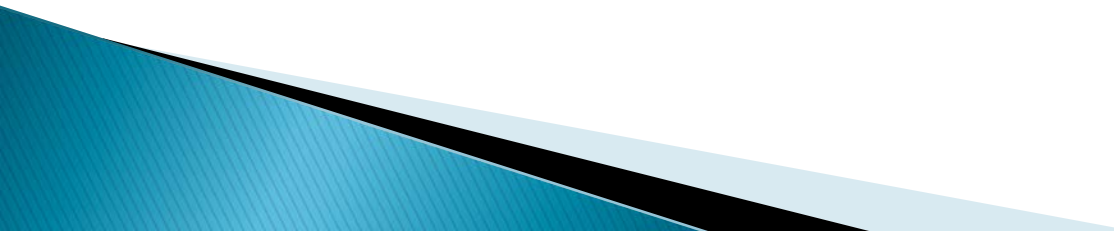
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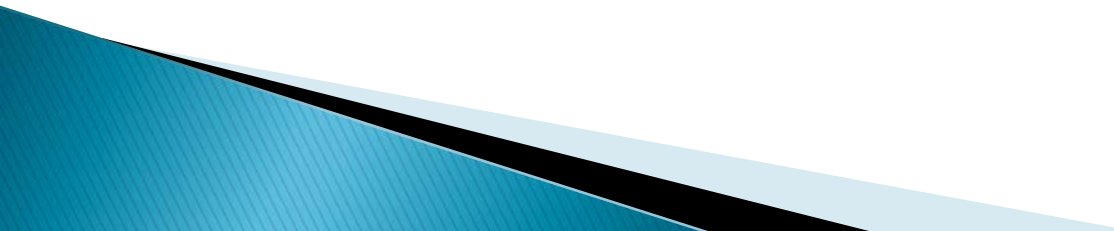
CMMI Assessments

- ▶ Assessments use the CMMI Model's general and level-specific practice areas
 - ▶ CMMI does not assess to FDA regulations
 - ▶ Does not ensure compliance to all applicable requirements - that is the company's job
 - ▶ We need to map practice areas to medical device company business processes, not regulatory requirements
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Maximizing the Value of CMMI Assessments

- ▶ For each company:
 - Define your business requirements
 - Define your business processes
 - Define your process interactions
 - ▶ Assessments need to be done against business processes
 - ▶ As your processes mature, CMMI will review more practice areas
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Expectation for the Next Assessments

- ▶ Assessors talk to people doing the work; there is no front room or backroom
 - ▶ Provides new ideas to improve, not just comply
 - ▶ Ongoing journey
 - ▶ Even if you reach level 5 you are never done
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Thank You

