

**DEPARTMENT OF HEALTH AND HUMAN SERVICES  
FOOD AND DRUG ADMINISTRATION**

DISTRICT OFFICE ADDRESS AND PHONE NUMBER  300 River Place, Suite 5900 Detroit, MI 48207 (313)393-8100  Industry Information: <a href="http://www.fda.gov/oc/industry">www.fda.gov/oc/industry</a>	DATE(S) OF INSPECTION 08/14/2012-08/31/2012
	FEI NUMBER 3009701075

NAME AND TITLE OF INDIVIDUAL TO WHOM REPORT IS ISSUED  
**TO: Tim D. Chamberlain, President**

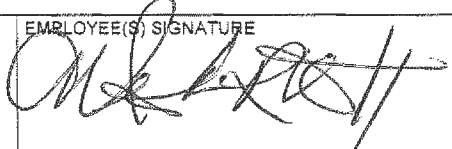
FIRM NAME Chamberlain Farms Inc.	STREET ADDRESS 5884 W 250 South
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CITY, STATE AND ZIP CODE Owensville, IN 47665	TYPE OF ESTABLISHMENT INSPECTED Farm
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THIS DOCUMENT LISTS OBSERVATIONS MADE BY THE FDA REPRESENTATIVE(S) DURING THE INSPECTION OF YOUR FACILITY. THEY ARE INSPECTIONAL OBSERVATIONS; AND DO NOT REPRESENT A FINAL AGENCY DETERMINATION REGARDING YOUR COMPLIANCE. IF YOU HAVE AN OBJECTION REGARDING AN OBSERVATION, OR HAVE IMPLEMENTED, OR PLAN TO IMPLEMENT CORRECTIVE ACTION IN RESPONSE TO AN OBSERVATION, YOU MAY DISCUSS THE OBJECTION OR ACTION WITH THE FDA REPRESENTATIVE(S) DURING THE INSPECTION OR SUBMIT THIS INFORMATION TO FDA AT THE ADDRESS ABOVE. IF YOU HAVE ANY QUESTIONS, PLEASE CONTACT FDA AT THE PHONE NUMBER AND ADDRESS ABOVE.

DURING AN INSPECTION OF YOUR FIRM (I) (WE) OBSERVED:

- During the inspection I observed, indications of poor sanitary practices demonstrating contamination in the firm's cantaloupe packing shed through environmental swabs and product samples which tested positive for Salmonella as follows:
  - During this inspection on 08/16/2012, cantaloupes were collected from the 21 acre field located at Old 65 and Co Rd 525 W and tested positive for Salmonella Newport and Salmonella Typhimurium.
  - During this inspection on 08/16/2012, cantaloupes were also collected from a cardboard bin after processing in the packing shed and tested positive for Salmonella Newport.
  - During the inspection 08/14/2012, environmental swabs were collected from various locations and surfaces throughout the packing shed. 7 of 50 environmental swabs tested positive for Salmonella Newport. 2 of 50 environmental swabs tested positive for Salmonella Anatum.
- Food contact surfaces are not constructed/designed in a manner to allow for appropriate cleaning:  
 On 08/14/2012, while cantaloupes were being processed, I observed, porous food contact surfaces including carpet and wood used throughout the cantaloupe processing line which does not allow for adequate cleaning. Apparent rust and corrosion on multiple pieces of equipment throughout the processing line was also observed.
- Failure to clean as frequently as necessary to protect against contamination of food:  
 On 08/14/2012, while cantaloupes were being processed, I observed, multiple locations of the conveyor including rollers and belts, had an accumulation of black, green, and brown buildup. There was an accumulation of debris including trash, wood, food pieces, standing water, mud, dirt, and green buildup observed beneath the conveyor belt in the cantaloupe packing shed.
- On 08/14/2012, while cantaloupes were being processed, I observed, standing water in the packing shed on the

SEE REVERSE OF THIS PAGE	EMPLOYEE(S) SIGNATURE 	EMPLOYEE(S) NAME AND TITLE (Print or Type) Meisha R. Waters, Investigator	DATE ISSUED 08/31/2012
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floor directly below the first <sup>(b) (4)</sup> conveyer belts of the packing line and on the drip table which is below the bristle conveyer belt where cantaloupes are being washed and rinsed. This water appeared to have alge growing in it.

5. The processing water line is not constructed in such a manner as to prevent food contamination:  
On 08/14/2012, while cantaloupes were being processed, I observed the pipe used to supply well water into the dump tank and spray nozzles over the conveyer belt were leaking and appeared to have an accumulation of rust. This water comes into direct contact with the cantaloupe as they are traveling along the processing line.

6. The firm was not monitoring the effective levels of the chlorine sanitizer in the water contained in the concrete dump tank of the cantaloupe processing line, nor could firm management provide monitoring records to that effect.

7. Failure to remove litter and waste that may constitute an attractant, breeding place, or harborage area for pests, within the immediate vicinity of the plant buildings or structures:  
On 08/14/2012, the firm's garbage receptacle ( located on the outside west wall of the packing shed approximately 15 from the processing line) was overflowing with garbage. The north and south sides of the processing shed do not have a wall and is exposed directly to the outside environment.

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