

**Scientific Issues in Assessing the
Similarity of Follow-on Protein Products
December 12 – 14, 2005**

AGENDA

Day 1: December 12, 2005

Monday, December 12, 2005 7:00 AM – 7:00 PM

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| 7:00 - 8:30 AM | Registration and Continental Breakfast
Grand Ballroom Foyer F – Second Floor |
| 8:30 – 9:00 | INTRODUCTION AND GOALS OF THE WORKSHOP

Welcoming Remarks
Rashid Shaikh , New York Academy of Sciences

Current Regulatory Directions
Keith Webber , FDA

Meeting Goals and Agenda
Emily Shacter , FDA |
| 9:00 AM – 5:30 PM | SESSION I: ANALYTICAL TECHNIQUES TO EXAMINE MOLECULAR HETEROGENEITY OF ACTIVE INGREDIENT: COMPARISONS, STRENGTHS AND WEAKNESSES

Primary Structure
Session Moderator: David Bunk , NIST |
| 9:00 - 9:15 | Overview of Primary Structure and Related Issues
David Bunk , NIST |
| 9:15 - 9:45 | Comparative Analysis of Post-Translationally Modified Peptides and Proteins by Mass Spectrometry: New Technology and Applications
Donald F. Hunt , University of Virginia |
| 9:45 - 10:15 | Chromatography Techniques
William Hancock , Northeastern University |
| 10:15 - 10:45 | Coffee Break |
| 10:45 - 11:15 | Fourier Transform MS
Jonathan Amster , University of Georgia |
| 11:15 - 11:45 | Towards a Goal of Automated Glycoproteomic Analysis
Vernon Reinhold , University of New Hampshire |
| 11:45 AM - 12:30 PM | Panel Discussion
Panel Moderator: Barry Cherney , FDA |
| 12:30 - 2:00 | Lunch Service
Secondary and Tertiary Structure
Session Moderator: Blair Fraser , FDA |

- 2:00 - 2:20
Overview and Issues
Russ Middaugh, University of Kansas
- 2:20 - 2:45
NMR
Daron Freedberg, FDA
- 2:45 - 3:10
Spectroscopic Techniques -FTIR, Fluorescence, Other –
For Secondary Structure Analysis
Keith A. Oberg, Medical Research Products – A
- 3:10 - 3:35
Spectroscopic Techniques for Tertiary Structure Analysis
Curtis Meuse, NIST
- 3:35 - 4:00
Coffee Break
- 4:00 - 4:25
Thermodynamic Characterization of Protein Pharmaceutical
Products by Calorimetry
Frederick P. Schwarz, NIST
- 4:25 - 4:50
Surface Hydrophobicity/HIC
Steve Cramer, Rensselaer Polytechnic Institute
- 4:50 - 5:30
Panel Discussion
Panel Moderators: **Daron Freedberg**, FDA and **Curtis Meuse**, NIST
- 5:30 – 7:00
Wine and Cheese Reception
Legends Ballroom – Second Floor

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Day 2: December 13, 2005

Tuesday, December 13, 2005 7:30 AM – 5:45 PM
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| 7:30 - 8:30 AM | Registration and Continental Breakfast
Grand Ballroom Foyer F – Second Floor |
| 8:30 – 12:00 Noon | SESSION I CONTINUED

Protein-Protein Interactions- Quaternary Structure
Session Moderator: Amy Rosenberg , FDA |
| 8:30 - 8:45 | Overview and Related Issues
Amy Rosenberg , FDA |
| 8:45 - 9:05 | Critical Factors Governing Aggregation of Proteins in Aqueous Solution
John F. Carpenter , University of Colorado Health Sciences Center |
| 9:05 - 9:25 | Field Flow Fractionation (FFF) in Protein Purification and Characterization
Karin D. Caldwell , Uppsala University, Sweden |
| 9:25 - 9:45 | Light Scattering as a Tool for Assessing Protein Aggregates
Ewa Folta-Stogniew , Yale University |
| 9:45 - 10:05 | Imaging Proteins Using Atomic Force Microscopy
Roger E. Marchant , Case Western Reserve University |
| 10:05 - 10:30 | Coffee Break |
| 10:30 - 10:50 | Uses of Analytical Ultracentrifugation
Thomas M. Laue , University of New Hampshire |
| 10:50 - 11:10 | Mass Spectrometry of Higher Order Protein Structures
Igor A. Kaltashov , University of Massachusetts at Amherst |
| 11:10 - 12:00 Noon | Panel Discussion
Panel Moderator: Barry Cherney , FDA |
| 12:00 - 1:30 | Lunch Service |
| 1:30 - 3:30 | SESSION II: EFFECT OF THE MANUFACTURING PROCESS ON THE PRODUCT
Session Moderator: Stephen Moore , FDA |
| 1:30 - 1:50 | Product Definition by Process Design
Charles L. Cooney , Massachusetts Institute of Technology |
| 1:50 - 2:10 | Chromatography
Erik Fernandez , University of Virginia |
| 2:10 - 2:30 | Effects of the Bioreactor Environment on Product Quality
Sarah W. Harcum , Clemson University |

- 2:30 - 2:50 Renaturation and Folding
Francois Baneyx, University of Washington
- 2:50 - 3:30 **Panel Discussion**
Panel Moderator: **Kurt Brorson**, FDA
- 3:30 - 4:00 **Coffee Break**
- 4:00 - 5:45 **SESSION III: IMPURITIES AND CONTAMINANTS**
Session Moderator: **Andrew Chang**, FDA
- 4:00 - 4:20 Overview – What Types of Impurities are of Concern and Why Impurities Matter?
Kathleen Clouse, FDA
- 4:20 - 4:40 Proteomics Approaches
Timothy D. Veenstra, SAIC-Frederick, Inc.
- 4:40 - 5:00 Immunological Techniques
Nadine M. Ritter, The Biologics Consulting Group, LLC
- 5:00 - 5:45 **Panel Discussion**
Panel Moderator: **Andrew Chang**, FDA

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Day 3: December 14, 2005

Wednesday, December 14, 2005 7:30 AM – 4:00 PM
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| 7:30 - 8:30 AM | Registration and Continental Breakfast
Grand Ballroom Foyer F – Second Floor |
| 8:30 - 11:30 | SESSION IV: BIOASSAYS AND POTENCY
Session Moderator: Marjorie Shapiro , FDA |
| 8:30 - 9:00 | Overview
Steven Kozlowski , FDA |
| 9:00 - 9:25 | Case Studies
Example 1: Enzyme Assays - Single Function vs. Pleiotropy
Laureen Little , Bioquality |
| 9:25 - 9:50 | Example 2: Binding Assays Versus Functional Bioassays
C Jane Robinson , National Institute for Biological Standards and Control, United Kingdom |
| 9:50 - 10:15 | Coffee Break |
| 10:15 - 10:40 | Example 3: Challenges to Assaying Protein Concentration
David Bunk , NIST |
| 10:40 - 11:30 | Panel Discussion
Panel Moderator: Steven Kozlowski , FDA |
| 11:30 AM - 1:00 PM | Lunch Service |
| 1:00 - 1:45 | SESSION V: ASSESSING SIMILARITY OF ACTIVE INGREDIENTS
Session Moderator: Emily Shacter , FDA |
| 1:00 - 1:15 | Overview of Issues
Emily Shacter , FDA |
| 1:15 - 1:45 | Challenges in Developing Reference Materials for Biotech Products
Adrian Francis Bristow , National Institute for Biological Standards and Control, United Kingdom |
| 1:45 – 3:15 | Roundtable Discussion
How to Compare Products/Proteins in the Absence of Reference Standards
Moderator: Emily Shacter , FDA |
| 3:15 - 3:45 | Workshop Wrap-Up
Emily Shacter , FDA |
| 3:45 – 4:00 | Closing Remarks
Steven Kozlowski , FDA |